

ASSEMBLY INSTRUCTIONS



Rio Grande

Models:

PTRIOBRK08 - Rio Grande 8', Weathered Bark

PTRIORVN08 - Rio Grande 8', Weathered Raven

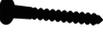


Congratulations on selecting a Rio Grande slate pool table - part of the Fairfield Collection by Playcraft. Please contact us via email at support@playcraft.com should you require any assistance.

Please carefully read all safety instructions and directions before proceeding

- 1) Your table is designed for use indoors in a climate controlled environment only. Damage can occur if the table is exposed to water, dampness, high humidity, freezing temperatures, etc.
- 2) Professional assembly is strongly recommended. This assembly manual is intended to guide an experienced slate pool table installer with the assembly process of this specific cabinet. It does not guide on setting the slate or attaching the billiard cloth for which the process is the same regardless of the cabinet type.
- 2) The pool table cabinet and slate are extremely heavy. Two or more people are required for assembly.
- 3) The table must be assembled in the final location where the table will be played. Attempting to move the table once assembled could result in damage to the table or serious injury.
- 5) Only use the table for its intended purpose.
- 6) Damaged or worn parts may be dangerous for users and the integrity of the table. Replace worn or damaged components immediately and do not use the table until any issues have been resolved. For best results, use only spare parts supplied by Playcraft.
- 7) Unauthorized repairs or altering the table's design or functions may be dangerous and will void the warranty.
- 8) Check all screws, bolts, etc. on a regular basis to ensure that they are in good working condition and have not loosened over time.
- 9) Over time, pool tables may require releveling. This is considered normal maintenance as required with owning a slate pool table

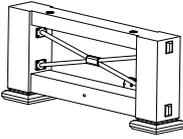
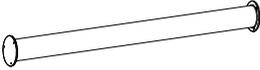
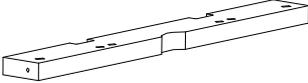
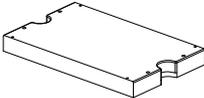
HARDWARE LIST

NO.	REF.	PARTS	SPECIFICATION	QTY	UNIT
A		FLAT HEAD SCREW	4.2*30	6	PCS
		CONNECTION OF ROUND TUB AND LEGS			ASSEMBLY POSITION
B		FLAT WASHER	M10	4	PCS
		CONNECTION FOR CROSS BEAMS			ASSEMBLY POSITION
C		HEX BOLT	ø12*180	4	PCS
		CONNECTION FOR CROSS BEAMS			ASSEMBLY POSITION
D		SEMICIRCLE SCREW NUT	M12	4	PCS
		CONNECTION FOR CROSS BEAMS			ASSEMBLY POSITION
E		FLAT HEAD SCREW	4.2*60	8	PCS
		CONNECTION FOR MIDDLE BEAMS			ASSEMBLY POSITION
F		HEX BOLT	ø10*60	4	PCS
		CONNECTION FOR BAEM AND LEGS			
G		ADJUSTABLE SCREW	ø10*100	12	PCS
		TO ADJUST AND LEVELING THE SLATE			ASSEMBLY POSITION
H		ADJUSTABLE SCREW	ø10*55	4	PCS
		TO ADJUST AND LEVELING THE SLATE			ASSEMBLY POSITION
I		FLAT HEAD SCREW	6*60	12	PCS
		TO FIX THE SLATE			ASSEMBLY POSITION
J		HEX BOLT	ø8*80	8	PCS
		CONNECTION FOR RAILS			ASSEMBLY POSITION
K		SEMICIRCLE WASHER	M8	8	PCS
		CONNECTION FOR RAILS			ASSEMBLY POSITION
L		NUT	M8*30	8	PCS
		CONNECTION FOR RAILS			ASSEMBLY POSITION
M		FLAT WASHER	M8	20	PCS
		CONNECTION FOR PANELS AND RAILS			ASSEMBLY POSITION
N		HEX BOLT	ø8*30/ø8*40	8+12	PCS
		CONNECTION FOR PANELS AND RAILS			ASSEMBLY POSITION
O		HEX BOLT	ø10*60	18	PCS
		CONNECTION FOR RAILS AND SLATE			ASSEMBLY POSITION

HARDWARE LIST

P		DOME WASHER	M10	18	PCS
		CONNECTION FOR RAILS AND SLATE			ASSEMBLY POSITION
Q		WOODEN PLUG		1	PCS
		POCKET			ASSEMBLY POSITION
S		FLAT HEAD SCREW	4.2*20	12	PCS
		POCKET			ASSEMBLY POSITION
T		WOODEN PLUG	ø10*50	2	PCS
		CONNECTED #2 AND #3 TOP RAIL			ASSEMBLY POSITION

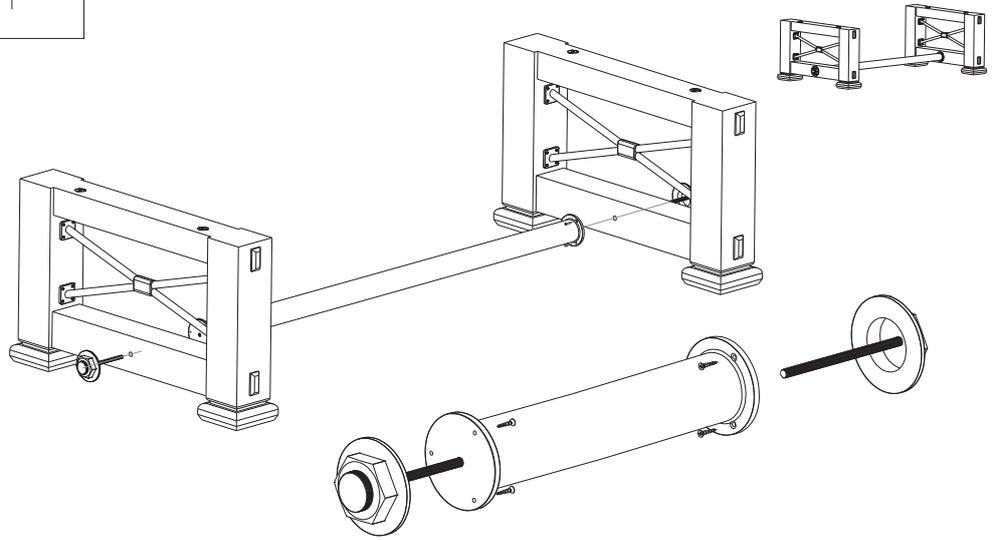
PARTS LIST

NO.	DESCRIPTION	ITEM	SPECIFICATION	QTY	UNIT
1		LEG		2	PCS
		ASSEMBLY POSITION	FRAME		
2		ROUND TUBE		1	PC
		ASSEMBLY POSITION	FRAME		
3		LARGE NUT		2	PC
		ASSEMBLY POSITION			
4		CROSS BEAM		2	PCS
		ASSEMBLY POSITION	FRAME		
5		LONGITUDINAL BEAM		2	pcs
		ASSEMBLY POSITION	FRAME		
6		MIDDLE BEAM		2	PCs
		ASSEMBLY POSITION	FRAME		
7		SIDE SLATE1		1	PC
		ASSEMBLY POSITION	RAILS		
8		MIDDLE SLATE		1	PC
		ASSEMBLY POSITION	RAILS		

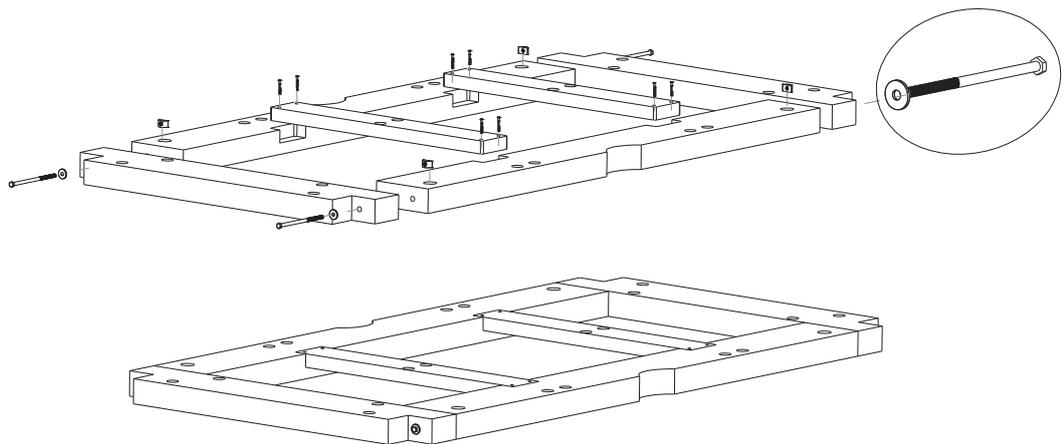
PARTS LIST

NO.	DESCRIPTION	ITEM	SPECIFICATION	QTY	UNIT
9		SIDE SLATE2		1	PC
		ASSEMBLY POSITION	RAILS		
10		CLOTH		1	PC
		POSITION	RAILS		
11		#1-#4 TOP RAIL		2	PCS
		ASSEMBLY POSITION	RAILS		
12		APRON MITRER		2	PCS
		ASSEMBLY POSITION	RAILS		
13		#2-#5 TOP RAIL		2	PCS
		ASSEMBLY POSITION	RAILS		
14		#3-#6 TOP RAIL		4	PCS
		ASSEMBLY POSITION	RAILS		
15		SLATE		2	PCS
		ASSEMBLY POSITION	RAILS		
16		SLATE		2	PCS
		ASSEMBLY POSITION	RAILS		

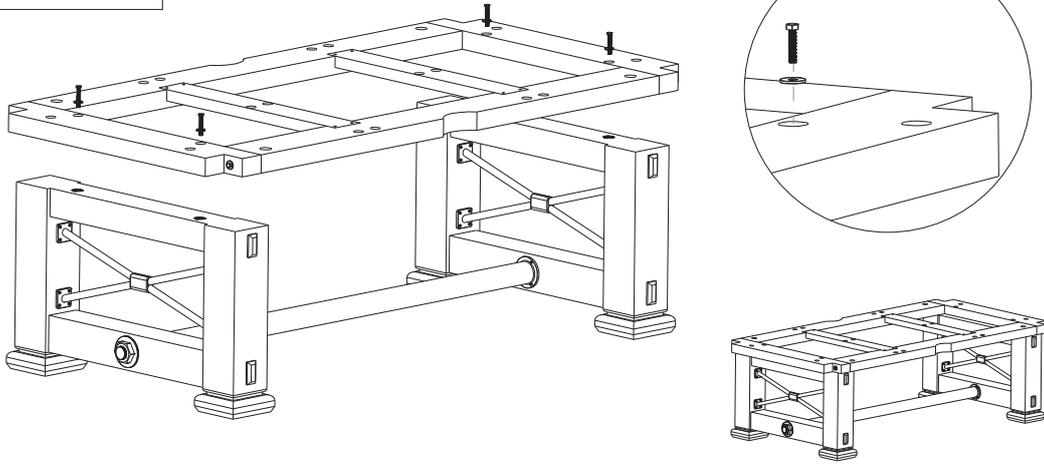
Steps 1



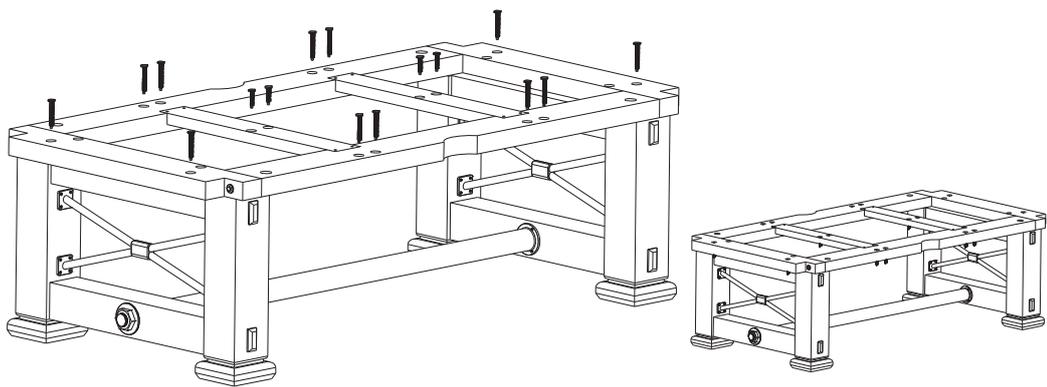
Steps 2



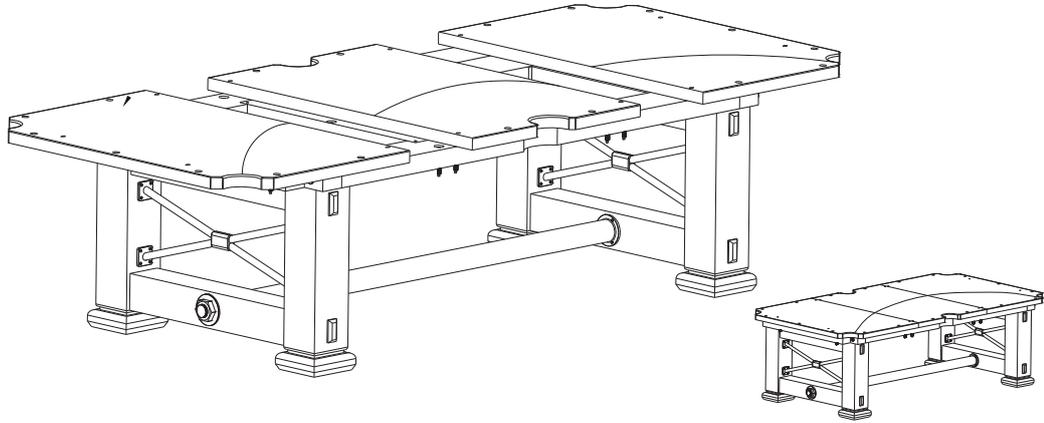
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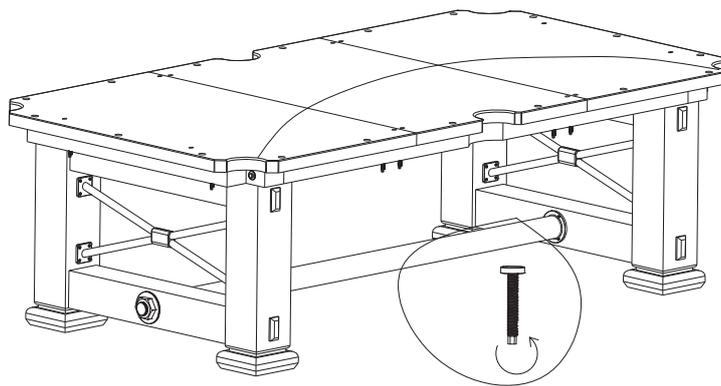
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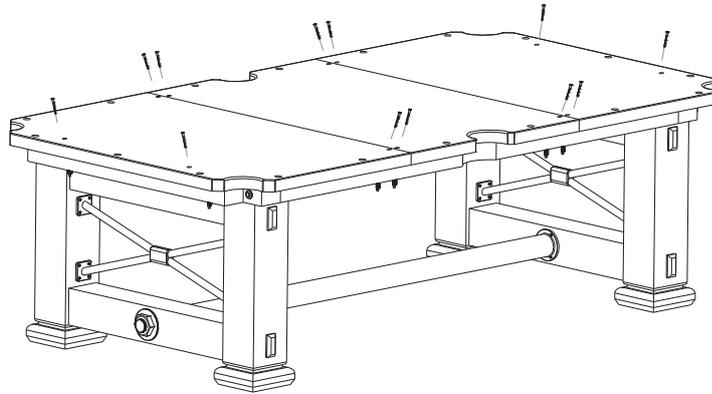
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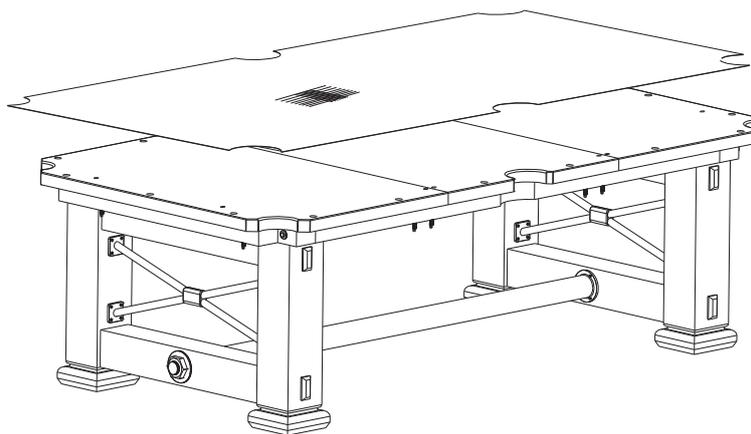
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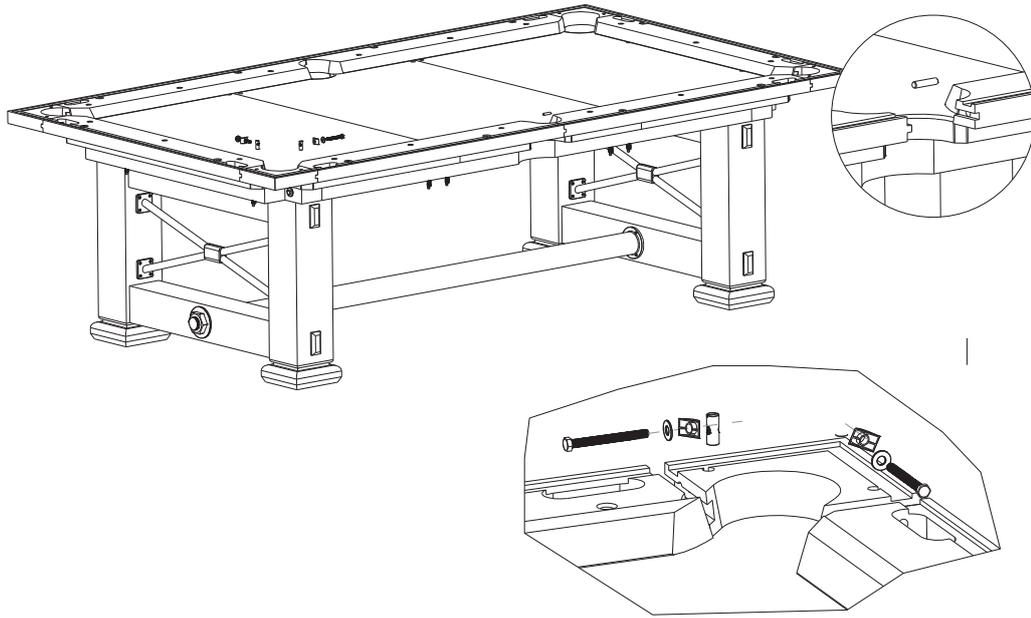
Steps 7



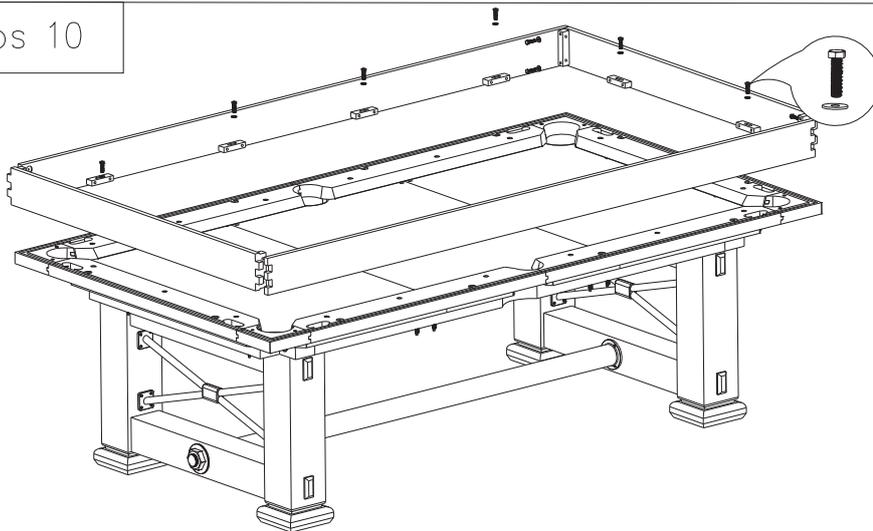
Steps 8



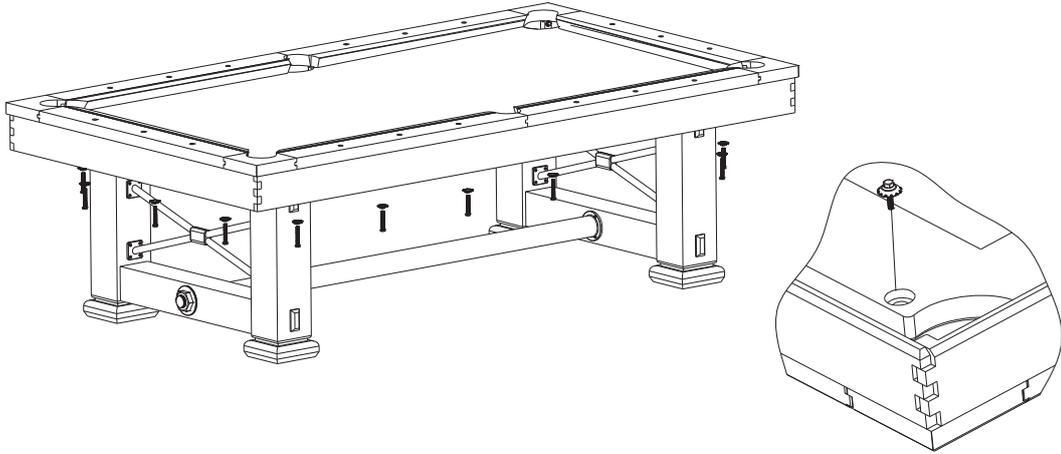
Steps 9



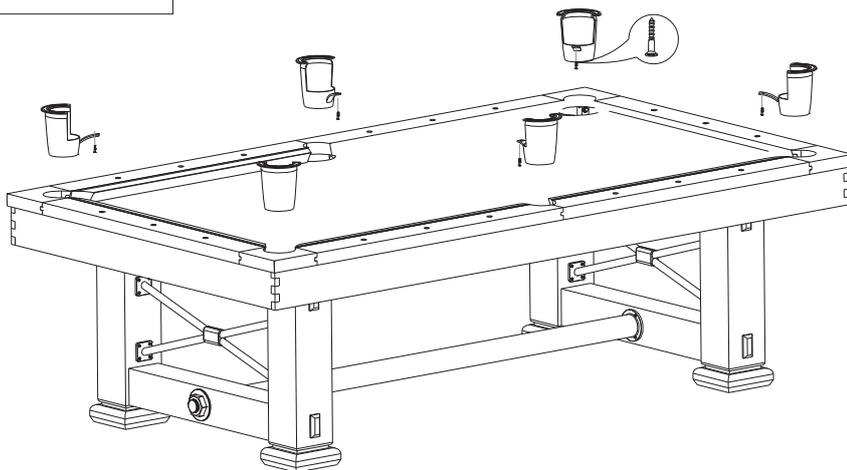
Steps 10

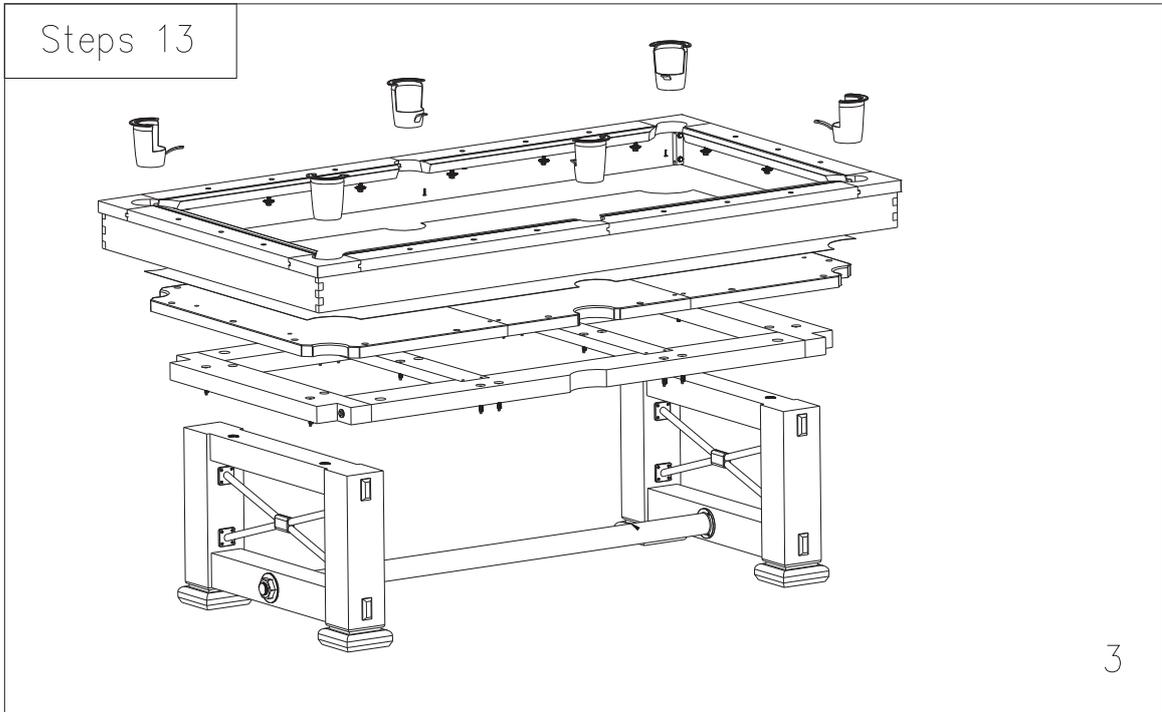


Steps 11



Steps 12







Customer Service

For questions on assembly or for missing or damaged parts, please contact us via email at support@playcraft.com. Please visit our website at www.playcraft.com to see more industry leading Playcraft and Playcraft Sport game tables.

Thank you for choosing Playcraft!

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