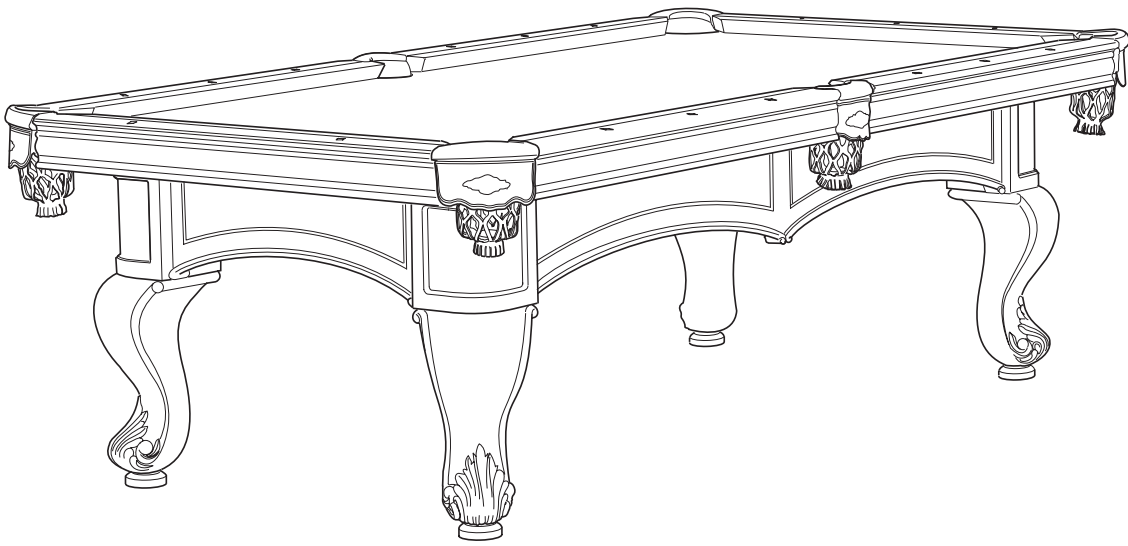


# Santini/Sutton

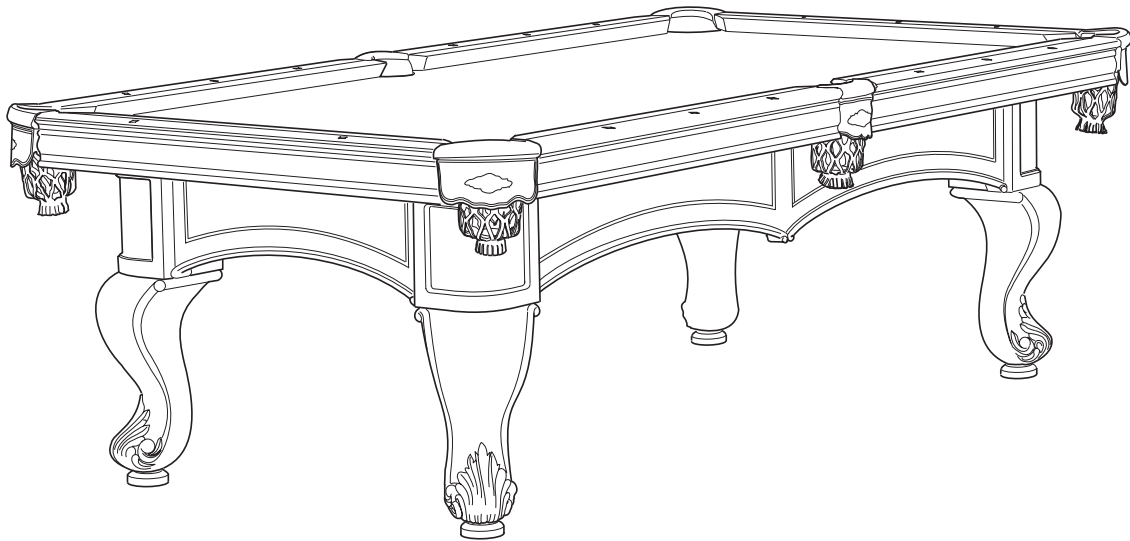


## POCKET BILLIARD TABLE INSTALLATION MANUAL



SERVICE DEPARTMENT P.O. BOX 68 BRISTOL, WI 53104  
EMAIL: [BRUNSWICKSERVICE@BRUNSWICKBILLIARDS.COM](mailto:BRUNSWICKSERVICE@BRUNSWICKBILLIARDS.COM)

NOTE: Please use the instructions in this manual to assemble the tables shown below. Illustrations may be different depending on the table being assembled. Also note that careful handling of *all* components will assure damage-free assembly.



# BASEFRAME AND LEG ASSEMBLY

SANTINI/SUTTON

FIGURE ONE

*Step #1:* Position the side sills with the inside up on a protected flat surface. Loosely attach the cross support brackets to each side sill using 5/16-18 x 2" hex head cap screws and 5/16 washers.

*Step #2:* Assure that the cleats are perpendicular to the top of the sill and securely tighten.

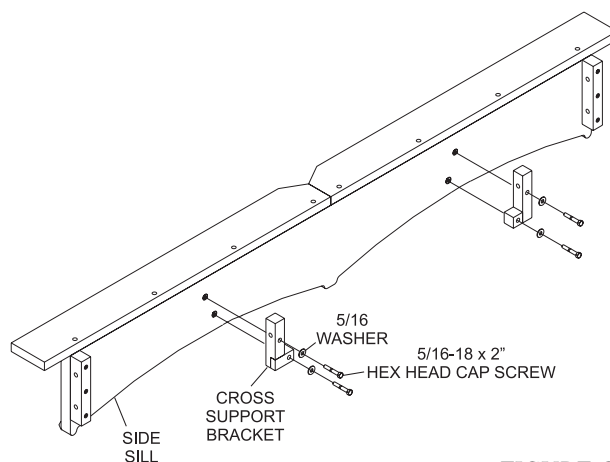


FIGURE ONE

FIGURE TWO

*Step #3:* Place one end sill into position by sliding the hex head screws through the clearance holes of the sill cleats and secure with 3/8-16 threaded nut within the leg as shown.

*Step #4:* Continue attaching both end sill and two side sills.

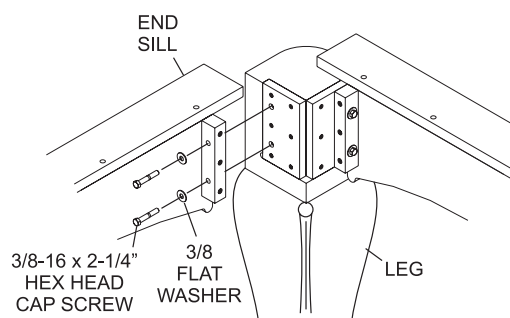


FIGURE TWO

FIGURE THREE

*Step #5:* Set the cross supports into position. Make sure that they do not set above the side sill. It may require shaving wood off the bottom of the cross support.

*Step #6:* Loosely attach the cross supports with 3/8-16 x 3-1/4" hex head cap screws, two 3/8 washers and 3/8-16 hex nuts.

*Step #7:* Position the baseframe in its permanent location with sides and ends at least 60" away from walls or obstructions.

*Step #8:* Square the table by measuring diagonally, adjust if necessary by pushing at the of the baseframe diagonally until measurements are within 1/8".

*Step #9:* Tighten all hardware securely

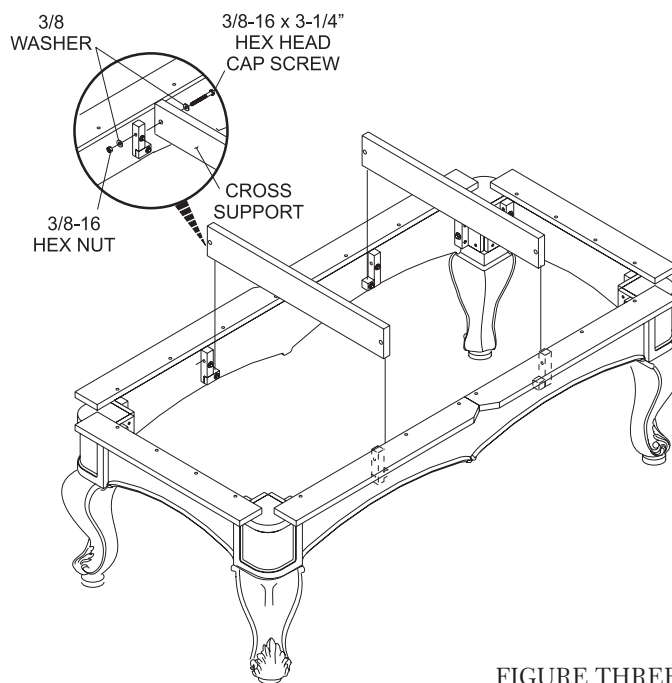


FIGURE THREE

## LEVELING THE BASEFRAME AND ATTACHING SLATE

FIGURE ONE

**IMPORTANT:** Prior to installing the slate, it is important to level the baseframe.

*Step #1:* With a carpenter's level, locate the highest corner of the baseframe. Level the base frame by positioning shims (supplied with table) underneath the other three legs as necessary.

*Step #2:* Be sure that the top surfaces are absolutely flush. Add shims or remove wood as necessary to accomplish this.

*Step #3:* With the baseframe level and carefully positioned in its permanent location, place the center section of slate on the table. Be sure that the center section is precisely square with the frame and an equal amount of overhang exists on both sides of the table.

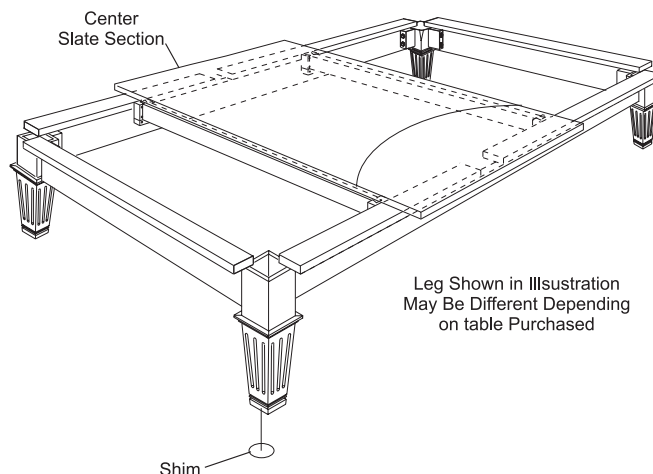


FIGURE ONE

FIGURE TWO

*Step #4:* Position the two end slate sections on the base frame as shown in figure 2. Be sure that the penciled arc forms a radius.

*Step #5:* Recheck to be sure that the slate has an equal amount of overhang around the baseframe.

*Step #6:* Using the twelve (12) countersink holes in the slate as a template, pilot drill 5/32" diameter holes into the mounting cleats.

*Step #7:* Securely fasten the end slate section at both ends of the table

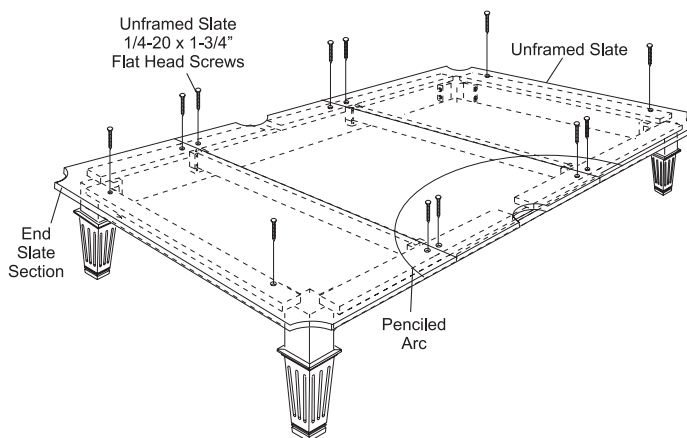


FIGURE TWO

## SLATE ASSEMBLY (CONTINUED)

SANTINI/SUTTON

FIGURE THREE

*Step #8:* With a precision level, level each end slate section by driving wooden slate wedges (provided) between the top of the baseframe and bottom of the slate as shown in figure 3. Keep the wedges as close to the countersink holes as possible.

*Step #9:* With both end slates perfectly level, continue fastening the end slates at the joints. Recheck for level and if necessary, back the screws out and adjust the shim position, then retighten the slate attaching screws.

*Step #10:* When satisfied that both end slates are level, shim, the center slate section as required to obtain a flush fit at both joints, then screw the center slate down.

*Step #11:* Slate joints can now be filled with fast setting rock hard putty. Lightly sand or scrape across joint after grouting.

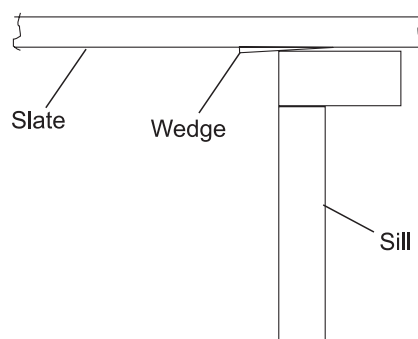


FIGURE THREE

FIGURE FOUR

*Step #12:* From the end of a bed cloth, cut strips of cloth approximately 1-1/2" wide by approximately 8" long and glue the strips to the pocket cutouts. This is important as this will provide cushioning from ball impact and the bed cloth will last much longer.

*Step #13:* Proceed to cloth covering instructions.

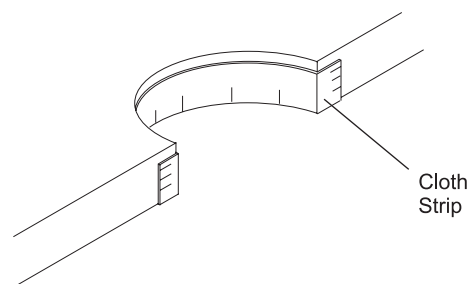


FIGURE FOUR

# RAIL ASSEMBLY

SANTINI/SUTTON

FIGURE ONE

*Step #1:* Position rails upside down on a protected surface in the respective locations.

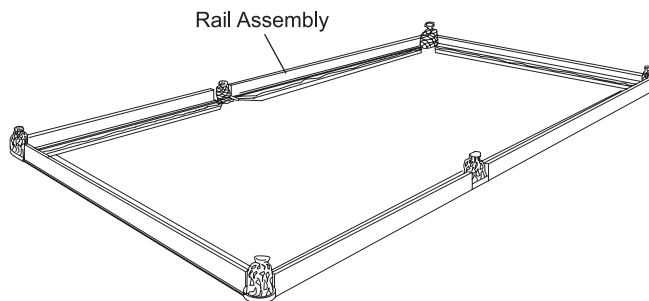
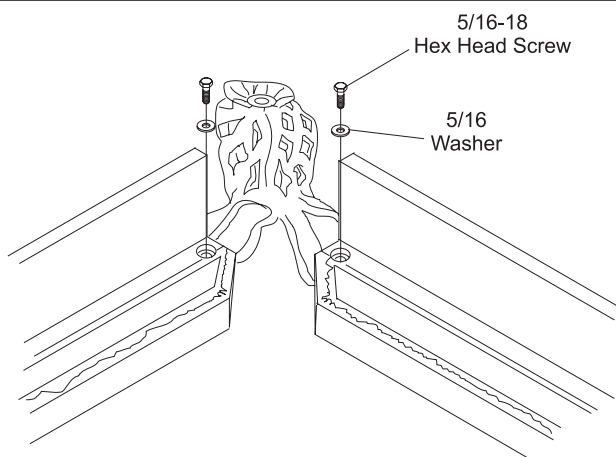


FIGURE ONE

FIGURE TWO

*Step #2:* Insert stud of pocket iron into the end of the rail. Press in tightly against the end on the rail while threading a hex head bolt 5/16-18 x 3/4" with washer into the threaded hole in the stud. Tighten securely.



*Step #3:* Repeat above procedure with the remaining five pockets.

FIGURE TWO

FIGURE THREE

*Step #4:* Thread a machine stud into the three locations of each rail.

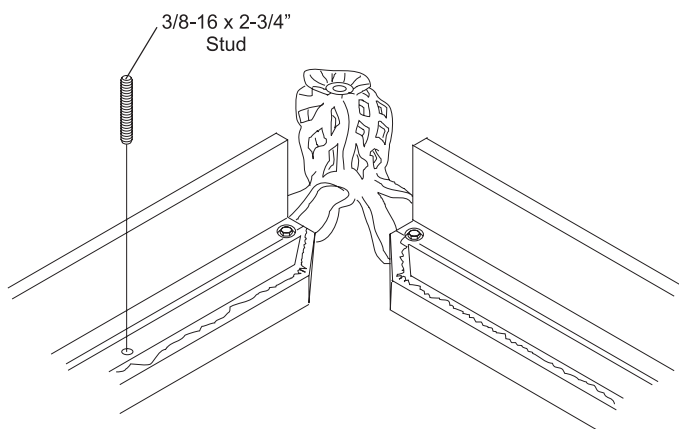


FIGURE THREE

# APRON ASSEMBLY

SANTINI/SUTTON

FIGURE ONE

*Step #1.* With rail assembly remaining upside down, position the apron brackets into the groove with the word “FRONT” facing away from the rail. Place each bracket approximately 3 - 4” from each end of the rail. With the brackets firmly seated in the bottom of the groove, attach them to the back of the rail core with #6 x 3/4” flat head screws.

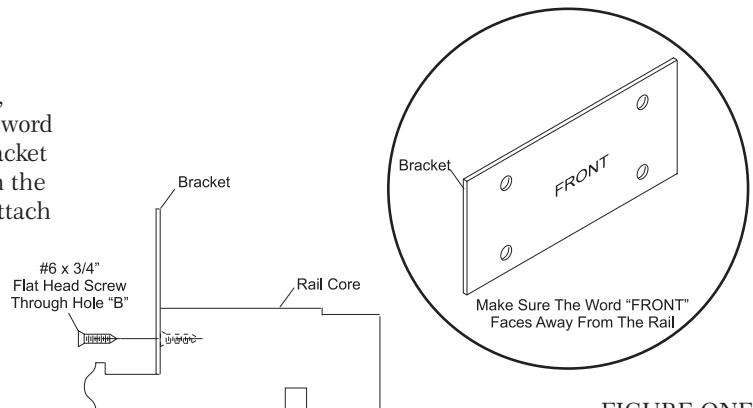


FIGURE ONE

FIGURE TWO

*Step #2.* Position the aprons into the grooves so the ends of apron and rails are even. Make sure the top of the apron is seated against the bottom of the rail groove. Attach the brackets to the back of the apron with #8 x 1/2” pan head screws.

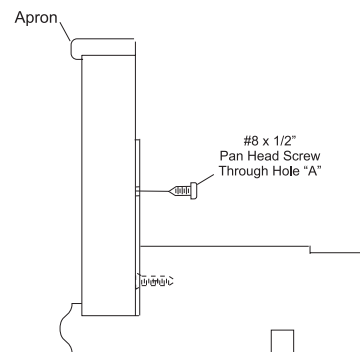


FIGURE TWO

FIGURE THREE

*Step #3.* Using a partner, carefully turn the rail and pocket assembly over and lower over the table.

*Step #4.* Align the eighteen machine studs with the eighteen clearance through the slate and lower the assembly onto the slate.

*Step #5.* Thread the 3/8-16 hex nut and dome washer onto the machine stud (three places) at the ends of the table and tighten securely.

*Step #6.* Making sure that the side rails are in a straight line as sighted down the length of the table (cushion side), fasten the side rails securely with remaining nuts and dome washers.

*Step #7.* Attach pocket tabs to underside of slate frame pad with nails, or 1/2” staples.

*Step #8.* Thoroughly brush the area on which the bed spots are to be applied. Position the bed spot and firmly roll a ball over the spot to achieve good adhesion.

NOTE: *Bed spots are self adhesive.*

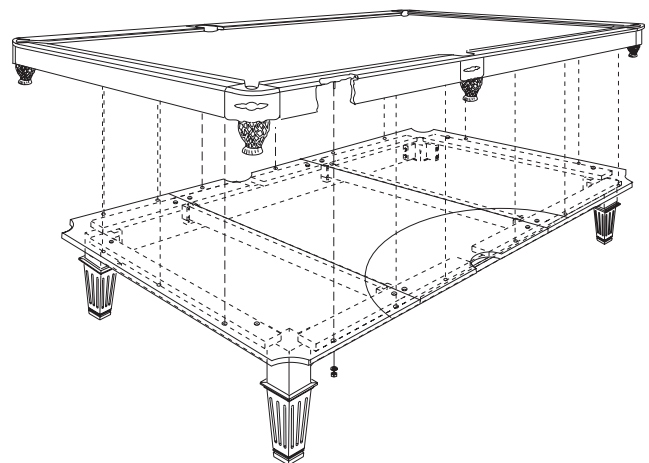


FIGURE THREE