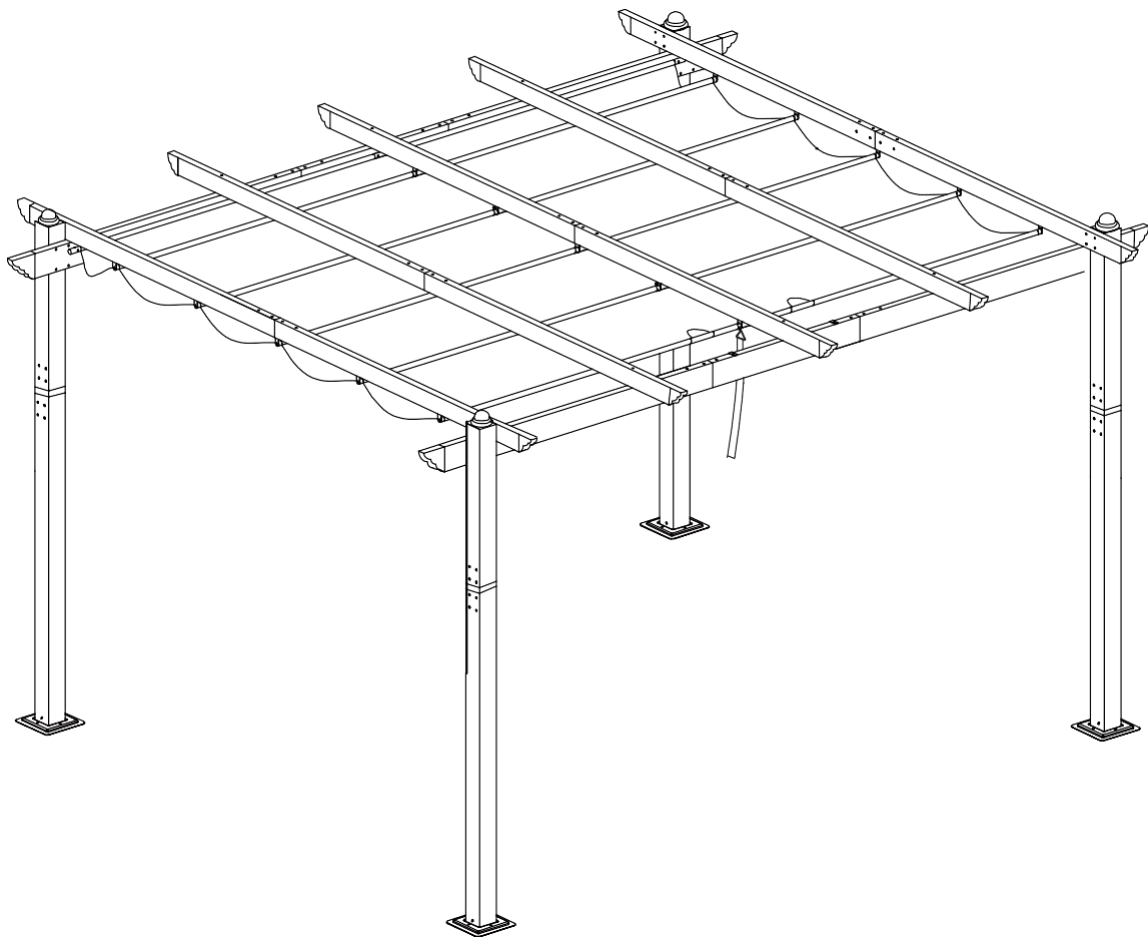




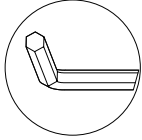
MORGAN ALUMINUM 10' x 13' PERGOLA ASSEMBLY MANUAL



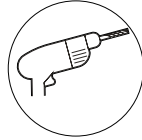
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Use the hex keys in the box.



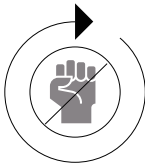
You may need to use a drill for this step.



Three or more people are required at this stage.

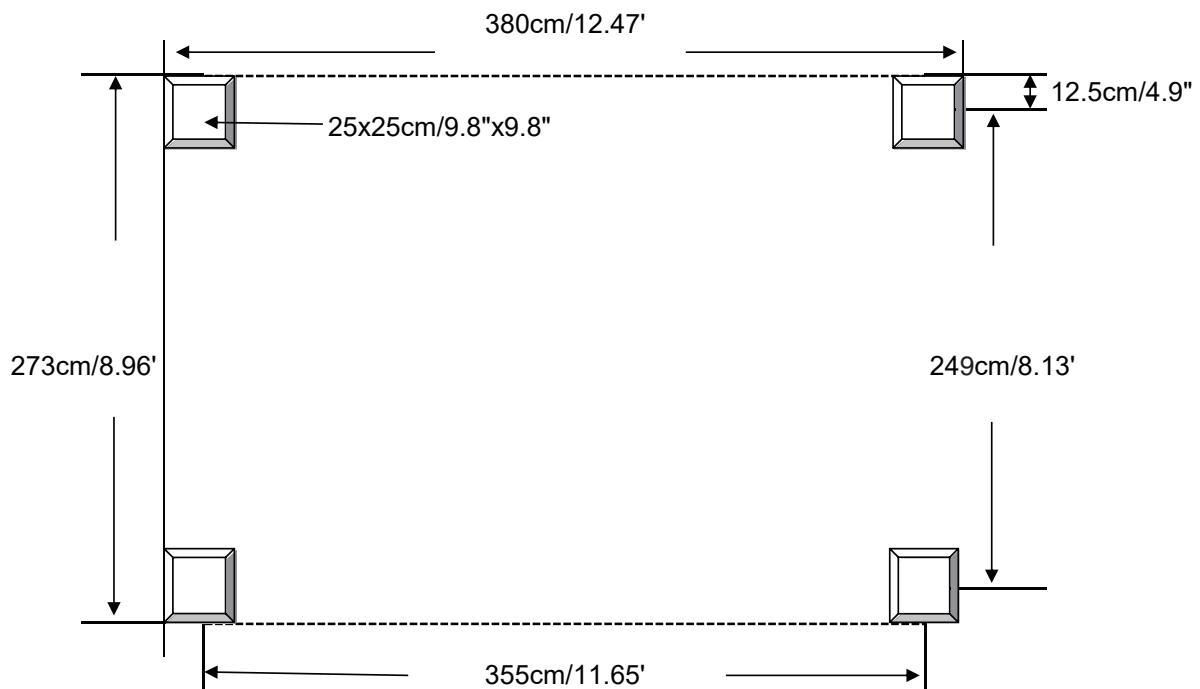


You may need a ladder.

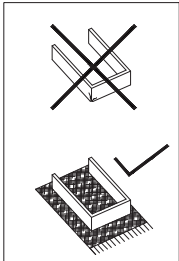
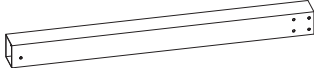


















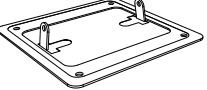



Do not tighten screws all the way for now.


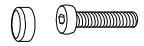






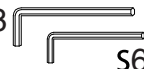



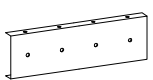

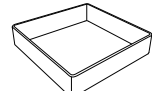
Pergola 10x13' ANCHOR BLUEPRINT



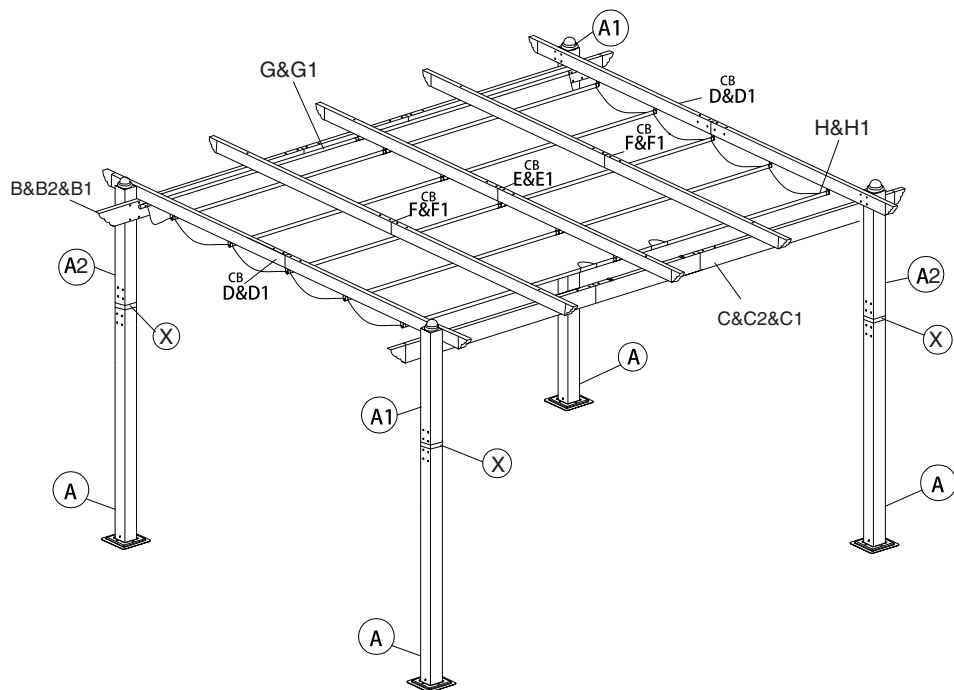
Parts list

	 <p>A 4X</p>	 <p>A1 2X</p>	 <p>A2 2X</p>
	 <p>B 1X</p>	 <p>B1 1X</p>	
	 <p>B2 1X</p>	 <p>C 1X</p>	
	 <p>C1 1X</p>	 <p>C2 1X</p>	
	 <p>D 2X</p>	 <p>D1 2X</p>	
	 <p>E 1X</p>	 <p>E1 1X</p>	
	 <p>F 2X</p>	 <p>F1 2X</p>	
	 <p>G 1X</p>	 <p>G1 1X</p>	
	 <p>H 5X</p>	 <p>H1 5X</p>	
	 <p>I 4X</p>	 <p>J 154X+5X</p>	








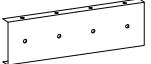

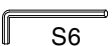
M6x16

 M6x30 (K) 3X+1X	 M6x85 (L) 6X+1X	 M6x15 (M) 32X+2X	 (N) 10X
 (O) 4X	 (P) 1X	 (R) 2X	 (S) 1X
 S8 (Q) 1X	 (T) 1X	 (U) 16x+2x	 (V) 8x
 (V1) 4x	 (V2) 5x	 (X) 4x	

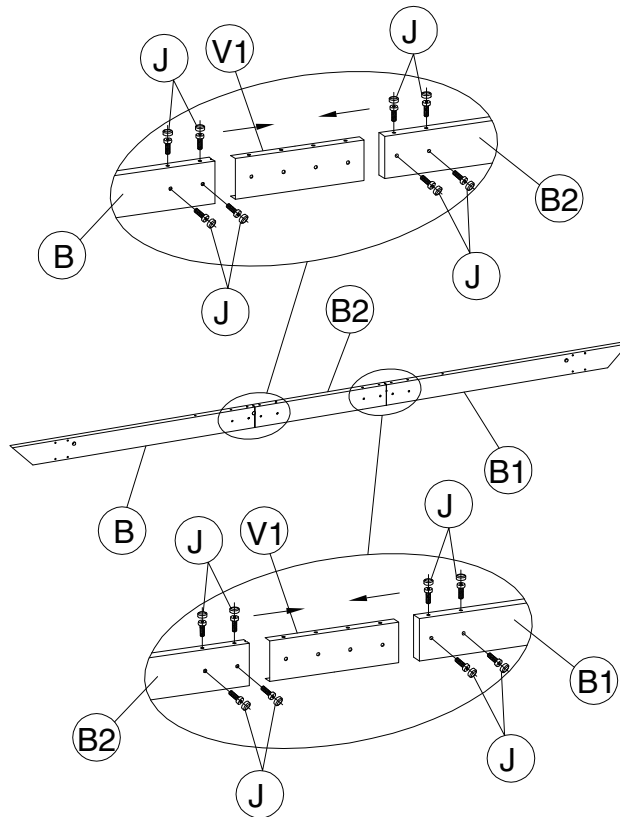
OVERALL



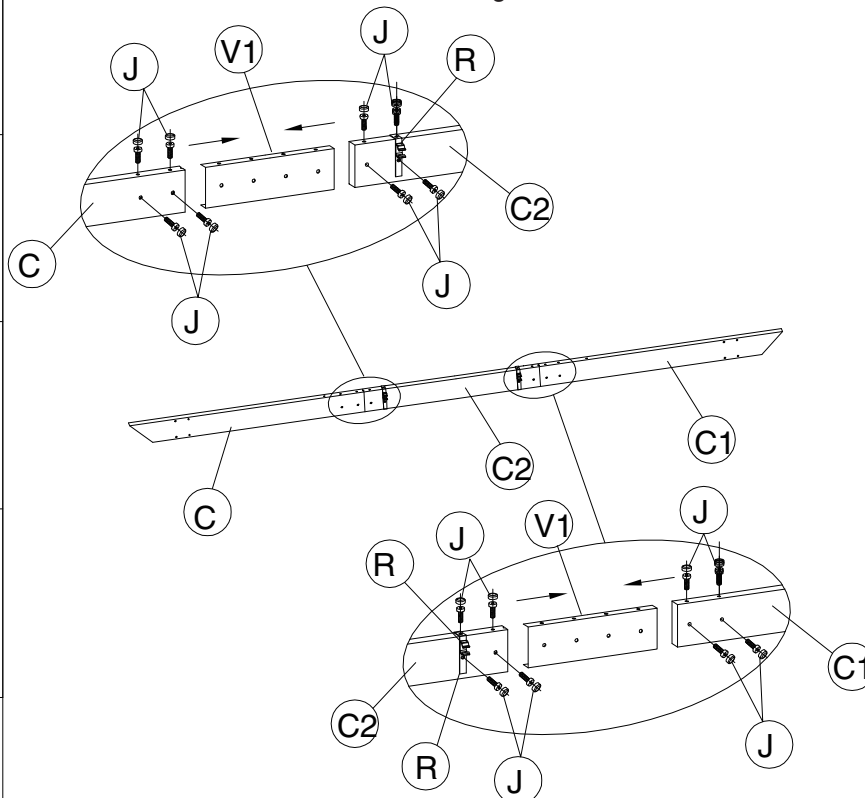
<div data-bbox="215 257 391 313"></div> <div data-bbox="215 324 311 369">A 4X</div> <div data-bbox="247 380 383 425"></div> <div data-bbox="215 448 327 492">A1 2X</div> <div data-bbox="247 515 383 560"></div> <div data-bbox="215 571 327 616">A2 2X</div> <div data-bbox="271 649 359 716"></div> <div data-bbox="215 716 311 761">X 4X</div> <div data-bbox="255 772 391 840"></div> <div data-bbox="215 840 311 884">V 8X</div> <div data-bbox="271 896 383 963"></div> <div data-bbox="311 940 383 963">M6x 16</div> <div data-bbox="215 963 327 1008">J 64X</div> <div data-bbox="271 1019 375 1064"></div> <div data-bbox="311 1041 359 1064">S6</div> <div data-bbox="215 1064 311 1108">Q 1X</div>	<div data-bbox="446 246 1197 369"> Step 1 First Put part X on four poles part A1. Then Connect A and A1 by using bolt J to build the four poles. </div> <div data-bbox="470 392 1268 929"> </div> <div data-bbox="550 952 1268 996"> Don't tight the bolts too much when you insert A into A1&A2. </div>
<div data-bbox="223 1422 399 1500"></div> <div data-bbox="215 1512 311 1556">I 4X</div> <div data-bbox="263 1590 375 1657"></div> <div data-bbox="311 1635 383 1657">M6x 16</div> <div data-bbox="215 1657 327 1702">J 8X</div> <div data-bbox="263 1747 399 1803"></div> <div data-bbox="311 1769 375 1803">S6</div> <div data-bbox="215 1803 311 1848">Q 1X</div>	<div data-bbox="430 1153 1157 1220"> Step 2 Connect Part I and 4 poles by using bolt J. </div> <div data-bbox="454 1232 1372 1960"> </div>


(B) 1X

(B1) 1X

(B2) 1X

(C) 1X

(C1) 1X

(C2) 1X

(R) 2X

(V1) 4x

(J) 32X M6x16

(Q) 1X S6

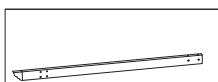
Step 3 Connect B , B1 and B2 by using bolt J to build the main beam 1 .



Connect C, C1 and C2 by using bolt J to build another main beam 2. meanwhile Attach Part R to C2 using bolt J.



<div data-bbox="272 286 352 320" data-label="Image"></div> <div data-bbox="303 336 384 360" data-label="Text">M6x15</div> <div data-bbox="209 389 248 427" data-label="Text">(M)</div> <div data-bbox="268 394 325 425" data-label="Text">16X</div> <div data-bbox="240 515 403 575" data-label="Image"></div> <div data-bbox="309 546 352 573" data-label="Text">S8</div> <div data-bbox="209 607 248 645" data-label="Text">(Q)</div> <div data-bbox="268 611 309 642" data-label="Text">1X</div>	<div data-bbox="446 237 582 288" data-label="Section-Header"> <h2>Step 4</h2> </div> <div data-bbox="625 244 1212 311" data-label="Text"> <p>Connect the main beam 1 and main beam 2 with the four poles using bolt M.</p> </div> <div data-bbox="464 349 1222 1095" data-label="Image"> </div>
<div data-bbox="212 1160 408 1193" data-label="Image"></div> <div data-bbox="209 1223 248 1261" data-label="Text">(D)</div> <div data-bbox="268 1227 309 1258" data-label="Text">2X</div> <div data-bbox="212 1312 408 1346" data-label="Image"></div> <div data-bbox="209 1375 248 1413" data-label="Text">(E)</div> <div data-bbox="268 1379 309 1411" data-label="Text">1X</div> <div data-bbox="293 1442 325 1514" data-label="Image"></div> <div data-bbox="209 1525 248 1563" data-label="Text">(N)</div> <div data-bbox="268 1529 325 1561" data-label="Text">10X</div> <div data-bbox="284 1592 325 1664" data-label="Image"></div> <div data-bbox="209 1675 248 1713" data-label="Text">(O)</div> <div data-bbox="268 1680 309 1711" data-label="Text">4X</div> <div data-bbox="272 1742 352 1814" data-label="Image"></div> <div data-bbox="209 1825 248 1863" data-label="Text">(P)</div> <div data-bbox="268 1830 309 1861" data-label="Text">1X</div>	<div data-bbox="434 1135 571 1184" data-label="Section-Header"> <h2>Step 5</h2> </div> <div data-bbox="446 1205 952 1272" data-label="List-Group"> <ol style="list-style-type: none"> 1. Insert the hook N into the slot of part D, Repeat twice. </div> <div data-bbox="831 1122 1259 1541" data-label="Image"> </div> <div data-bbox="430 1518 869 1680" data-label="List-Group"> <ol style="list-style-type: none"> 2. Insert the hook P and hook O into the slot of part E. Please insert the hook P by this way. Don't insert the hook P opposite way as diagram! </div> <div data-bbox="496 1576 1313 1984" data-label="Image"> </div> <div data-bbox="448 1930 793 1993" data-label="Text"> <p>Attention: Always keep hook P and C1/C2/C in the same side of part E.</p> </div>



(D) 2X



(D1) 2X

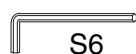


(V2) 2x



M6x16

(J) 16X

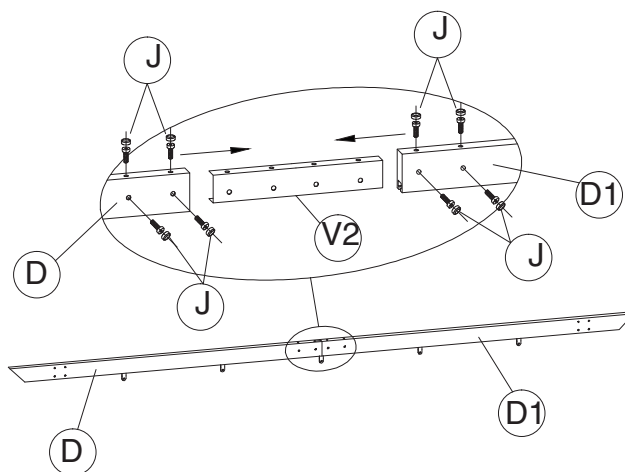


S6

(Q) 1X

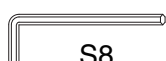
Step 6

Connect D and D1 to build the cross beam (D&D1) by using bolt J



M6x15

(M) 16X

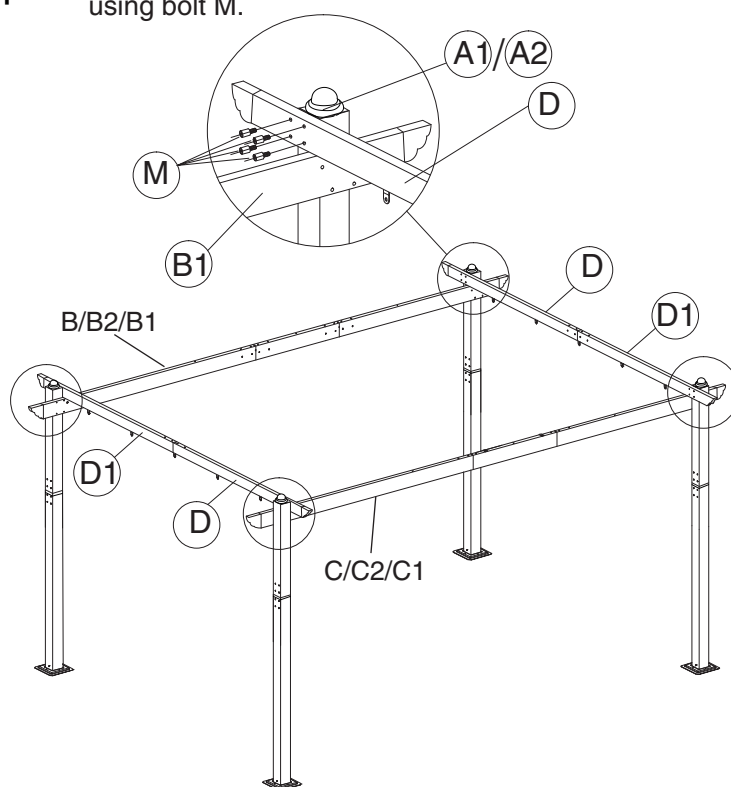






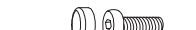


S8

(Q) 1X

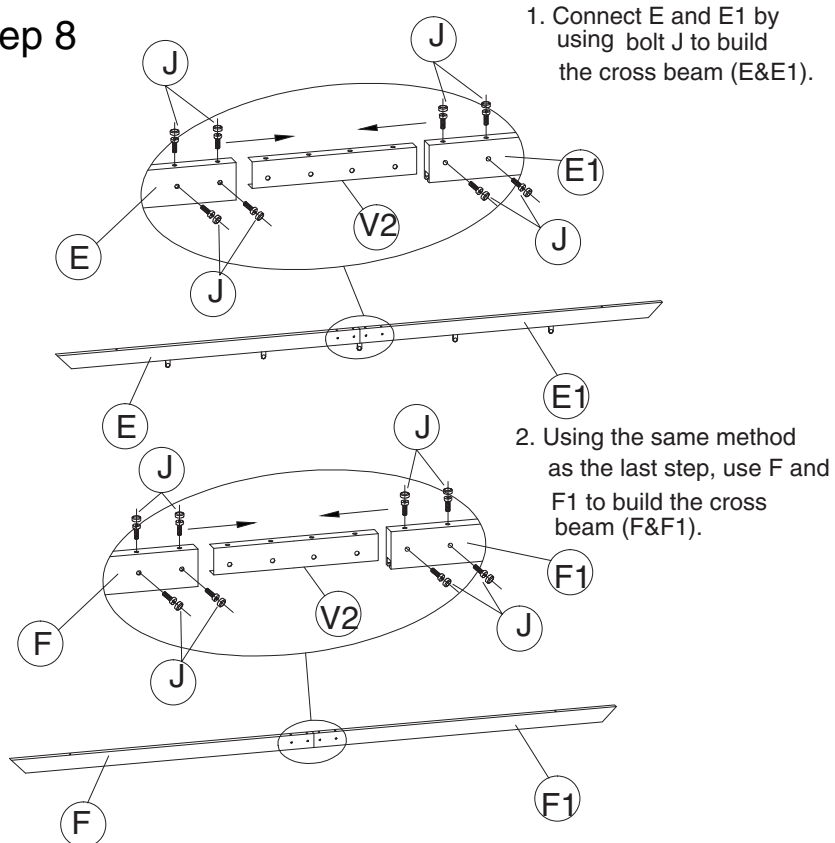
Step 7



Connect the cross beam (D&D1) with the four poles using bolt M.




(E) 1X

(E1) 1X

(F) 2X

(F1) 2X

(J) 24X M6x16

(Q) 1X S6

(V2) 3X

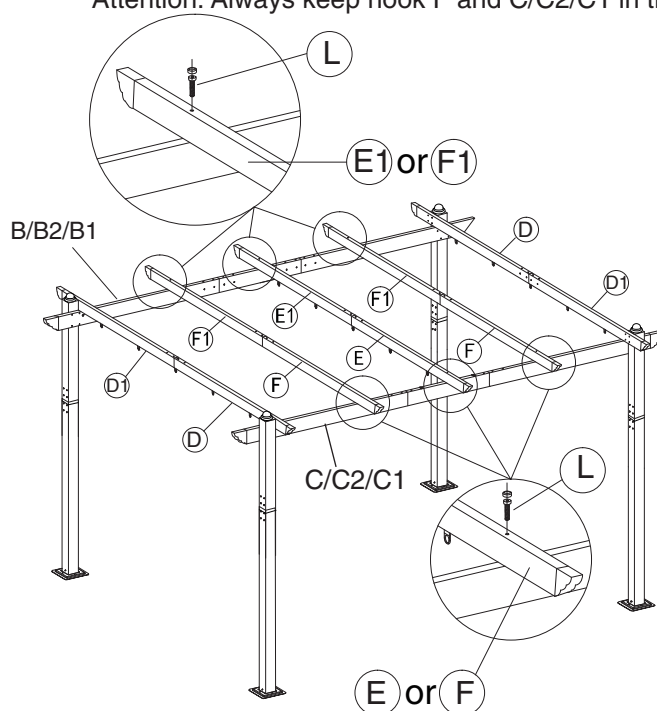
Step 8



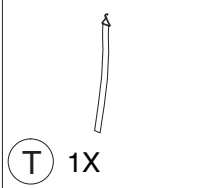

(L) 6X M6x85

(Q) 1X S6

Step 9

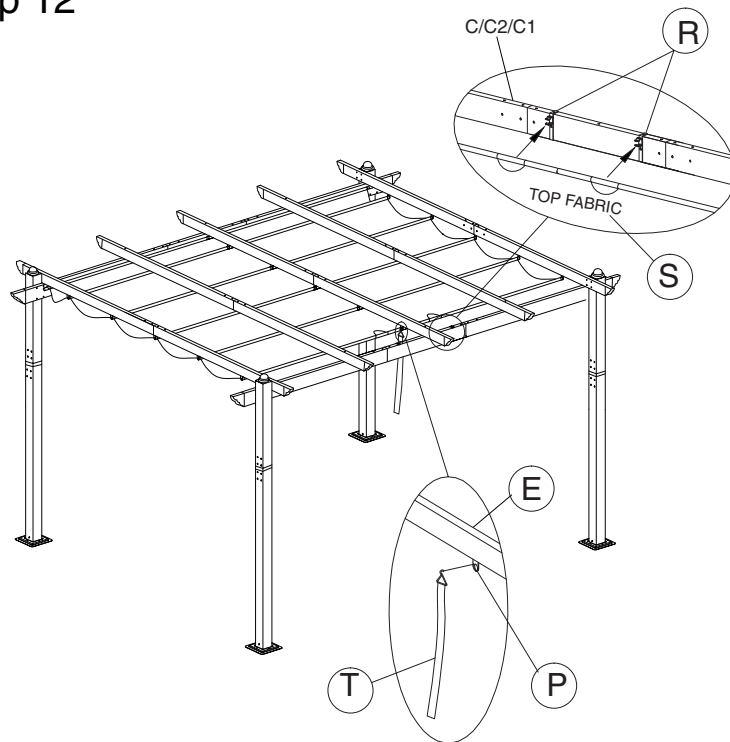
Connect the cross beam (E&E1) and (F&F1) with the main beam 1 and 2.
Attention: Always keep hook P and C/C2/C1 in the same side.



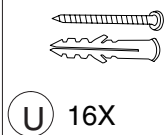
<div data-bbox="236 275 427 297" data-label="Image"></div> <div data-bbox="231 342 330 383" data-label="Text">G 1X</div> <div data-bbox="236 454 427 477" data-label="Image"></div> <div data-bbox="231 519 330 560" data-label="Text">G1 1X</div> <div data-bbox="236 631 427 654" data-label="Image"></div> <div data-bbox="231 696 330 736" data-label="Text">H 5X</div> <div data-bbox="236 792 427 815" data-label="Image"></div> <div data-bbox="231 857 330 898" data-label="Text">H1 5X</div> <div data-bbox="276 947 384 1021" data-label="Image"></div> <div data-bbox="231 1032 330 1072" data-label="Text">S 1X</div>	<div data-bbox="464 235 616 284" data-label="Section-Header"><h2>Step 10</h2></div> <div data-bbox="676 315 1235 349" data-label="Text"> <p>Insert G, G1, H, H1 into the canopy from its side</p> </div> <div data-bbox="494 374 1310 978" data-label="Image"> </div>
<div data-bbox="293 1149 395 1189" data-label="Image"></div> <div data-bbox="333 1193 429 1225" data-label="Text">M6x16</div> <div data-bbox="231 1247 346 1288" data-label="Text">J 10X</div> <div data-bbox="276 1361 400 1402" data-label="Image"></div> <div data-bbox="330 1411 426 1442" data-label="Text">M6x30</div> <div data-bbox="231 1456 330 1496" data-label="Text">K 3X</div> <div data-bbox="276 1581 400 1630" data-label="Image"></div> <div data-bbox="330 1599 368 1630" data-label="Text">S6</div> <div data-bbox="231 1666 330 1706" data-label="Text">Q 1X</div>	<div data-bbox="454 1099 598 1146" data-label="Section-Header"><h2>Step 11</h2></div> <div data-bbox="702 1108 1326 1176" data-label="Text"> <p>Connect G&G1 and B&B2&B1 by bolt K, and hold the canopy with the frames.</p> </div> <div data-bbox="445 1167 1259 1807" data-label="Image"> </div> <div data-bbox="445 1796 687 1852" data-label="Text"> <p>Connect the canopy and the hook using bolt J</p> </div> <div data-bbox="691 1809 968 1890" data-label="Text"> <p>Pull the line from the canopy and put on hook to tighten the canopy.</p> </div> <div data-bbox="976 1821 1334 1852" data-label="Text"> <p>Connect H and H1 through the hook</p> </div>



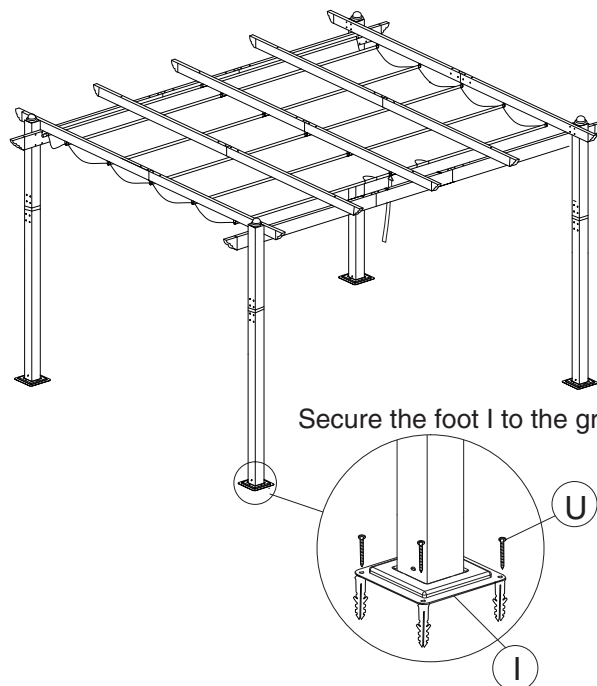
Step 12



Hook part T onto hook P



Step 13



Secure the foot I to the ground using part U.



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