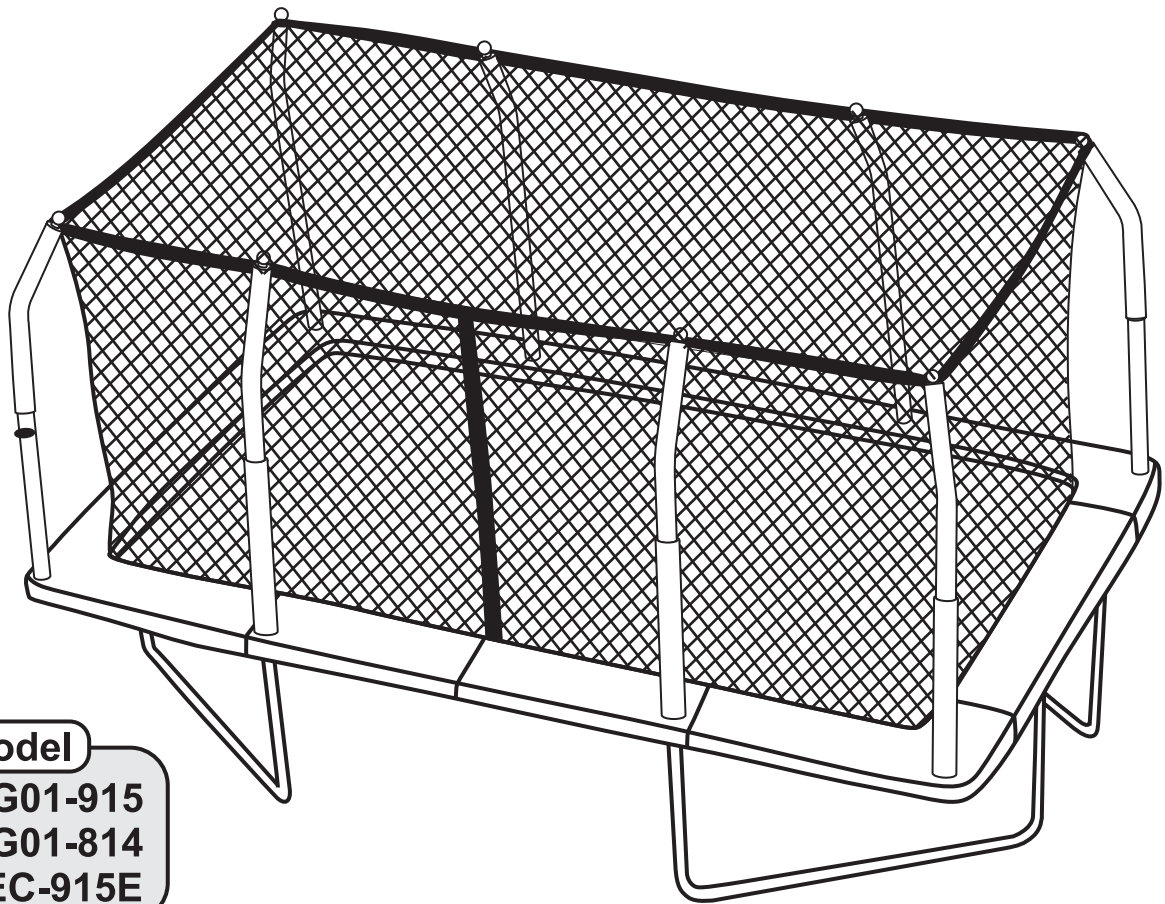




Trampoline User Manual

Assembly, Installation, Care, Maintenance and Use Instructions.

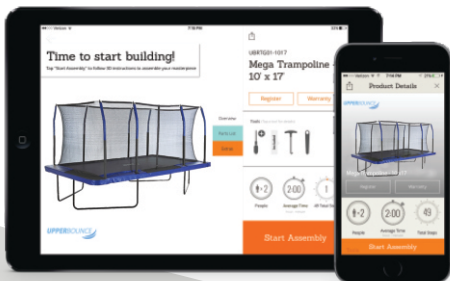
WARNING: Read these materials prior to assembling and using this trampoline.



Model
UBRTG01-915
UBRTG01-814
UB03EC-915E

**FOR 3D STEP-BY-STEP INSTRUCTIONS
DOWNLOAD THE FREE BILT APP**

AND ASSEMBLE QUICKLY AND EASILY!



BILT®



UPPER BOUNCE

Upper Bounce 2 Mill St. Cornwall N-Y 12518,
1-888-965-3331 www.upperbounce.com

Manual Version #04



USA

UK



Call us

1-888-965-3331

020-3150-0484



Email us

support@upperbounce.com

support@upperbounce.co.uk



Check out our website

www.upperbounce.com

THANK YOU FOR PURCHASING THIS UPPER BOUNCE® TRAMPOLINE ITEM

Simply follow the assembly and safety instructions in this manual and you will soon be starting your **UPPER BOUNCE®** exercise program and fun; and be on your way to a happier, healthier lifestyle.

Should you have any questions, please call our Customer Service Department.

MONDAY - THURSDAY 9:30 A.M. - 5:00 P.M. Eastern Time.	FRIDAY 9:00 A.M. - 12:00 P.M. Eastern Time.
--	--

TABLE OF CONTENTS

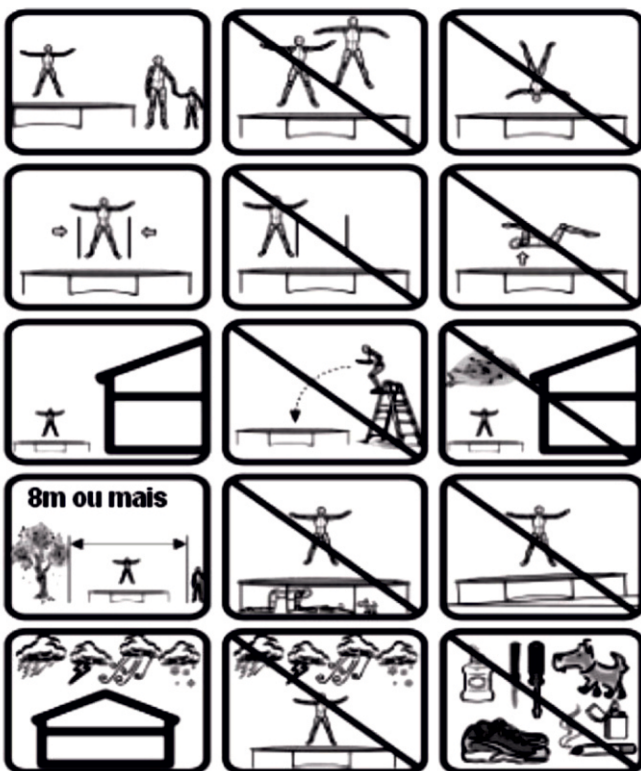
	Page
Introduction	3
General Instructions	4
Safety Instructions	6
Trampoline Parts List	8
Assembly Instructions	9
Enclosure Parts List	13
Safety Enclosure Assembly	13
Testing The Trampoline	16
Fundamental Bounces Techniques	17
Other Accessories	18

INTRODUCTION

Before you begin to use this trampoline, you must read all the information in this manual. Just like in any other type of physical recreational activity, participants can be injured. To reduce the risk of injury, please carefully read and follow the appropriate safety rules and tips.

- Misuse and abuse of this trampoline is dangerous and can cause serious injury!
- Trampolines are rebounding devices which propel the performer to unaccustomed heights through a variety of movements. So always use caution when playing on a trampoline.
- Always inspect the trampoline before each use.
- Proper assembly, care and maintenance of product, safety tips, warnings and proper techniques in jumping and bouncing are included in this manual. All users and supervisors must read and familiarize themselves with these instructions. Anybody who chooses to use this trampoline must be aware of their own limitations in regards to performing various jumps and bounces with this trampoline.

Initially, you should get accustomed to the feel and bounce of the trampoline. The focus must be on your body position and you should practice each fundamental bounce until you can do each skill with bounce before moving on to more difficult and advanced bounces. Do not behave recklessly on the trampoline, emphasis must be made on good control and the mastering of various bounce techniques.



No more than one person is allowed on the trampoline! Multiple jumpers increase the risk of mid-air collisions resulting in injury.



Do not perform somersaults (flips) as this will increase the chances of landing on your head or neck. Paralysis or even death can result.

TRAMPOLINE GUIDELINES

1. General Instructions

1.1 Purpose

- The product is intended for home/domestic use only and is not suitable for professional or medical uses.
- The maximum weight is 400 lbs. Overloading the trampoline above the recommended user weight will cause damage to the trampoline which is not covered by warranty.

1.2 Danger for children

- Do not let unsupervised children near this product. Carry out the necessary safety precautions and supervise all trampoline activities. Be aware that the packaging material is not suitable for children. There is a danger of suffocation!
- Trampolines over 51 cm (20 inches) in height are not recommended for children under 6 years of age. Children do not recognize potential dangers of this product. Keep children away from this product, it is not a toy. The product has to be stored out of reach of children and pets.

1.3 Attention - Product Damages

- Do not alter the product. Only use original spare parts. Repairs should only be carried out by qualified technicians. Improper repairs can compromise the safety of your trampoline. Use this product only as described in this manual.
- Protect the product against humidity and high temperatures.

1.4 Advice for the assembly

- The assembly of the product must be done carefully by at least two able-bodied adults. If in any doubt, ask a technically qualified person.
- Before you start assembling the trampoline, read all the instructions in this manual.
- Remove all packaging materials and lay down all parts on a free space. This gives you an overview and simplifies the assembly procedure.
- Check with the parts list that no parts are missing. Dispose of the packaging material when the assembly is completed.
- Beware that when using tools or doing technical work there is always a risk of injury, therefore assemble the product carefully.
- Create a danger free environment, for example: Do not leave tools scattered around the workspace.
- Store the packaging material in a way that cannot cause any danger. Foils and plastic bags are dangerous for children (danger of suffocation)!

- After installing the product according to the instruction manual, please make sure that all screws, bolts and nuts are correctly installed and tightened and that all joints are tightly fixed.
- A clearance space of at least 7.3m is necessary above the trampoline. An appropriated clearance must be kept between the trampoline and possible sources of danger, such as electric cables, tree branches, playing devices, swimming pools and fences.
- The trampoline must be set up properly before use.
- Never set up the trampoline in rainy, windy or stormy conditions, especially lightening conditions. It is recommended that the trampoline be taken apart and stored in bad weather.
- The metal frame of the trampoline will conduct electricity. Lighting, extension cords and all electrical equipment must never be allowed to come in contact with the trampoline.
- The trampoline must always be used in a well-lit area.
- Do not place any objects under the trampoline.
- The trampoline must not be used in the vicinity of other leisure devices and constructions.
- When assembling or disassembling, please use gloves to protect your hands.

Additional tips

- For additional stability you can place sand bags on the trampoline legs. This will prevent the trampoline from tipping over in the event of any sideward force.
- Do not use during pregnancy.
- Do not use when suffering from high blood pressure.
- Do not wear shoes while jumping. This will damage the jumping mat which is not covered by the warranty.
- No smoking.
- Do not put cigarettes, pets, sharp objects or any other foreign objects on the trampolines.
- Do not use the trampoline when under the influence of alcohol or drugs.
- Do not sit or lean on the cover pad as it needs to be flexible so it can move with the mat. Please do not allow small children to pull themselves up onto the trampoline by using the cover pads. Tears in stitching caused by obstructing frame pads are not covered by warranty.
- Place trampoline on level ground. Preferably on grass. Locating the trampoline on a hard surface will add stress to the frame and over time cause damage which is not covered by the warranty. Placing the trampoline on uneven surfaces may result in the trampoline tipping over.
- Do not expose the trampoline to direct contact with open flames.
- Secure the trampoline against unauthorized use.
- Do not use if trampoline is wet.
- Trampoline should be tied down with anchors during windy conditions or disassembled and stored away.

WARNING:

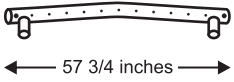
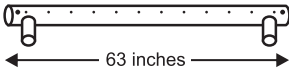
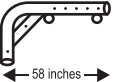
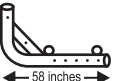
1. Please ensure that the safety enclosure net zipper is 100% closed and all three entrance hooks are re-hooked before jumping.
2. Do not intentionally jump into the safety net, it is only designed to stop persons from falling off the trampoline. Intentional jumping into the safety net may cause the trampoline to topple over, or may damage your net. Abuse of the safety net is considered negligent use which is not covered by the warranty, please refer to the disclaimer.

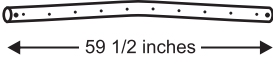

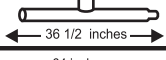
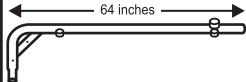
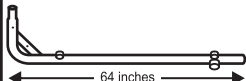
2. Safety Instructions for Trampolines


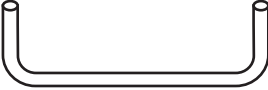
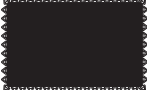

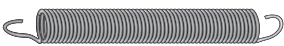
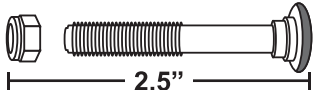
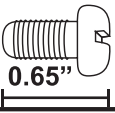

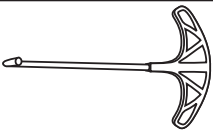
- All users of the trampoline need a supervisor. Regardless of the age or experience of the user.
- The safety instructions of the trampoline should always be considered and obeyed.
- Somersaults should be avoided. Incorrect landings on the trampoline can lead to injuries, particularly to the back, neck or head. Injuries may include paralysis, or even death.
- Only one person should use the trampoline at a time. Multiple users on the trampoline will increase the risk of collision.
- The trampoline has to be examined for damaged, wearing or defective parts before each usage, as they can impair the overall safety of the trampoline. The damaged, worn or defective parts should be replaced immediately. In the meantime the trampoline must be restricted from access.
- No clothes with hooks or parts may be carried when jumping on the trampoline, in order to avoid hooks getting caught.
- The trampoline must be set up only on a flat ground and non-slippery surfaces.
- Strong winds can blow the trampoline away. If strong winds are predicted, the trampoline must be moved to a protected place and taken apart, or fastened to the ground with cords and moorings .
- Try to avoid moving the assembled trampoline, it could bend during transportation. Should it be necessary to move the trampoline, please consider the following: at least four people must be evenly spaced around the frame to lift the trampoline off the ground. The trampoline must be carried horizontally, and if the frame shifts position use four people to draw the trampoline into shape.
- Trampolines are jumping devices, enabling the user to jump to unusual heights as well as into a multiplicity of body movements. Jumping into the trampoline, hitting the frame or cover pads, and landing incorrectly on the trampoline; can lead to injury.

- Users should be familiar with the user manual. This manual contains assembly instructions and selected precautionary measures as well as recommendations for servicing and maintenance of the trampoline, in order to ensure a secured and fun use of the trampoline.
- It is the responsibility of the owner or the supervisor to guarantee that all users of the trampoline are informed about all safety rules and that there is sufficient space around the trampoline as a safety precaution.
- Never place the trampoline near water, and keep sufficient space around it as a safety precaution.
- Beware of moving parts which could catch your arms and legs.
- Do not stick any foreign objects into the trampoline.
- Do not allow anyone or any object to go under the trampoline while someone is jumping on the mat. The jumping mat is flexible and the downward force created by someone jumping can cause serious injuries.
- Implement all safety rules and make yourself familiar with the information in the user manual.
- The trampoline can only be used if the jumping mat is clean and dry. Worn or damaged jumping mats should immediately be replaced.
- Objects that could be dangerous should be vacated from the area.
- Avoid unsupervised use of the trampoline.
- Do not use the trampoline under influence of alcohol or drugs (incl. medication).
- Learn the fundamental jumping techniques thoroughly. Before trying difficult jumps, see section fundamental bounce techniques.
- Carefully climb onto trampoline. Do not jump into it directly. Do not use the trampoline as a jump board for other articles.
- For further information or exercise instructions, you can turn to a trained trampoline teacher.

TRAMPOLINE PARTS LIST

UBRTG01-814			
ITEM	PART IMAGE	MODEL	QTY.
A		TOP RAIL A	2
B		TOP RAIL B	2
C	C1 	CORNER TUBE	2
	C2 		2

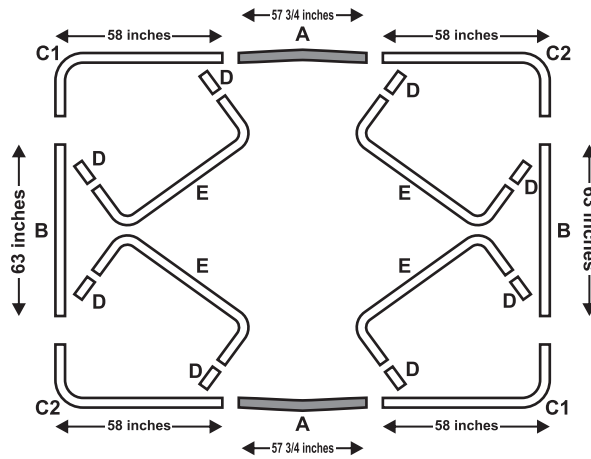
UBRTG01-915, UB03EC-915E			
ITEM	PART IMAGE	MODEL	QTY.
A		TOP RAIL A	2
B	B1 	TOP RAIL B	4
	B2 		
C	C1 	CORNER TUBE	2
	C2 		2

ITEM	PART IMAGE	MODEL	UBRTG01-814	UBRTG01-915 UB03EC-915E
D		LEG EXTENSION	8	8
E		LEG BASE	4	4
F		JUMPING MAT	1	1
G		COVER PADS	1	1
H		SPRINGS	86	90
I		TOP RAIL SCREWS & NUTS	8	10
J		LEG BASE SCREWS	16	16
K		WASHER	24	26
L		SPRING PULLING TOOL	1	1

Frame Assembly Instructions For Model UBRTG01-814

STEP 1 - Frame Layout

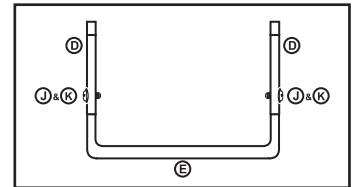
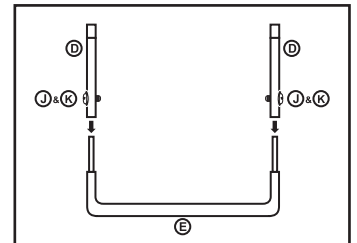
- Lay out the trampoline parts on the ground so that you start to form a rectangle with the top rail sections. Make sure to keep all the tubes in the same direction all around the rectangle.



STEP 2 - Assemble the Rail with the Legs

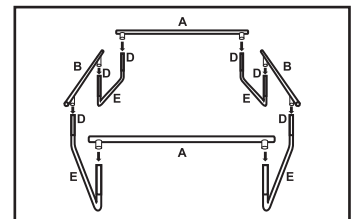
1. Assemble each of the Leg Base (E) to the Leg Extension (D)

Attach the leg extensions to the leg base and tightly secure together with the Part J Screws and Part K Washers.



2. Connect the Top Rails to Leg Bases

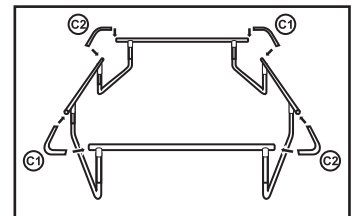
Attach the leg supports you assembled in step 2 part 1 to the top rails like the picture shows.



Note: Make sure that all screw holes that connects the B rails to the legs are facing the inside of the frame.

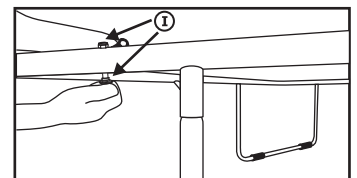
3. Attach all the Corners

Attach the corners to the frame, make sure the longer side of Part C is on the longer side of the trampoline as the picture shows.



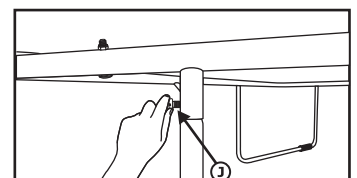
4. Secure

Secure the corner pieces with the screws and nuts to tightly put together the top rail.



5. Secure Legs

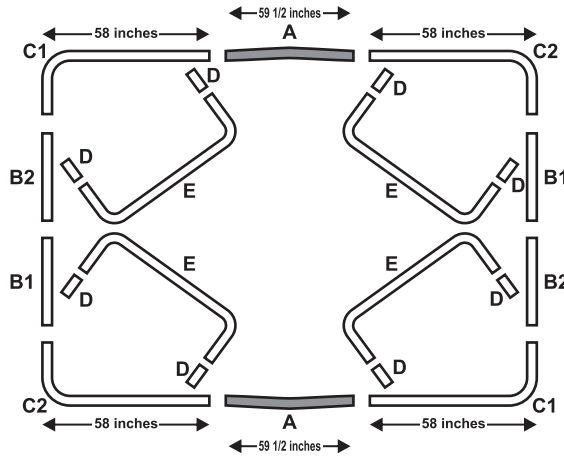
Secure the top rails to the leg bases using screws and washers, securing at each leg.



Frame Assembly Instructions For Model UBRTG01-915, UB03EC-915E

STEP 1 - Frame Layout

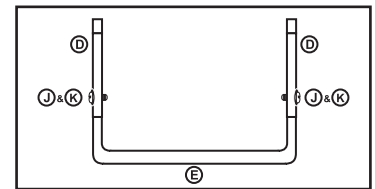
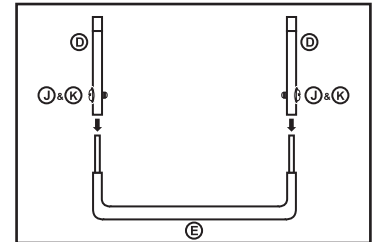
- Lay out the trampoline parts on the ground so that you start to form a rectangle with the top rail sections. Make sure to keep all the tubes in the same direction all around the rectangle.



STEP 2 - Assemble the Rail with the Legs

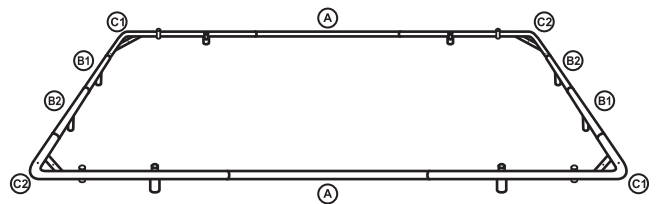
1. Assemble each of the Leg Base (E) to the Leg Extension (D)

Attach the leg extensions to the leg base and tightly secure together with the Part J Screws and Part K Washers.



2. Connect the Top Rails Together and Form a Rectangle

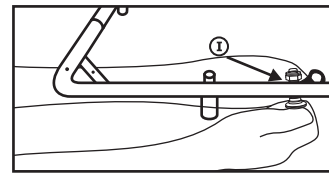
Connect 1 part to the other in the same layout shown until it forms a complete frame.



Note: Make sure that all screw holes that connect the B1 and B2 parts to the legs are facing the inside of the frame.

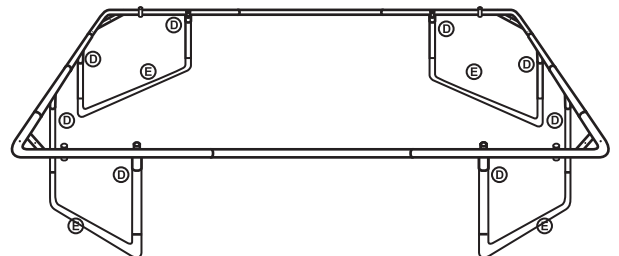
3. Secure

Secure the parts with the screws and nuts to tightly put together the top rail.



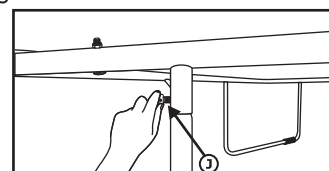
4. Connect the Leg Bases to the Top Rail

Attach the leg supports you assembled in step 1 to the top rails as the image shows, repeat this step to all 4 corners.



5. Secure Legs

Secure the top rails to the leg bases using screws and washers, securing at each leg.

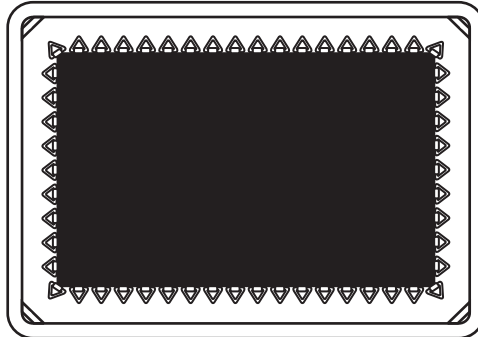


STEP 3 - Trampoline Mat Assembly

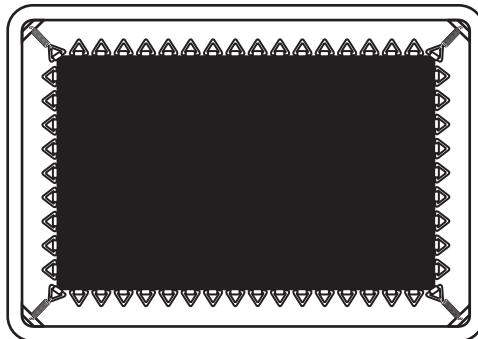
⚠ WARNING:

Be careful where you place your hands during spring assembly as connector points can pinch!

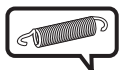
1. Lay out the Trampoline Mat inside the frame.



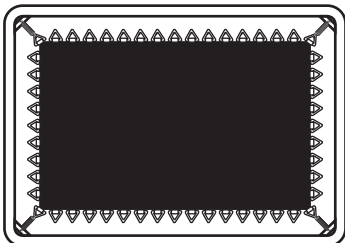
2. Connect all 4 corner springs to the corner top rails.



Note: When attaching the springs, attach to mat the end of the spring hooks that is more curved.

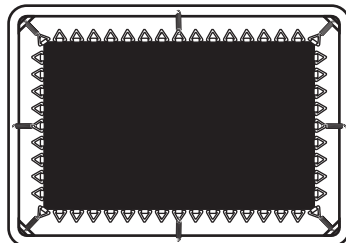


1



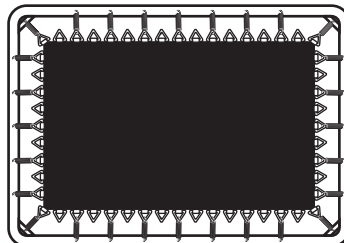
First connect the 4 corner springs

2



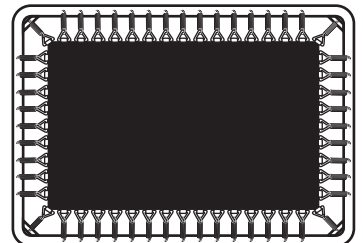
Connect all middle springs

3



Continue connecting every few springs

4

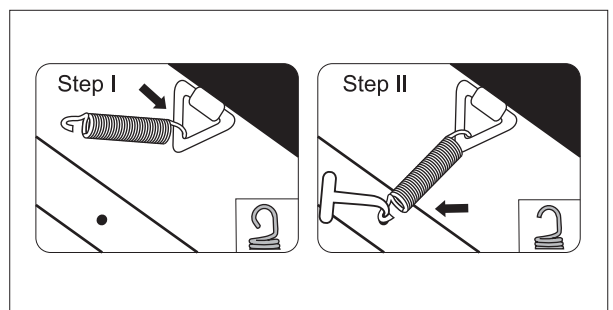


Complete all the rest of the springs

How to Use the Spring Pulling Tool

Step I: Hook the more rounded end of the spring onto the Trampoline mat's triangular rings.

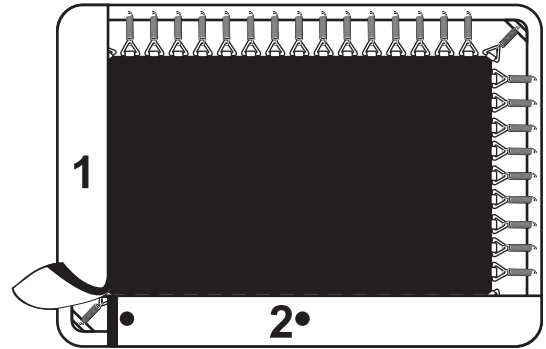
Step II: Extend the spring pull tool and link it up with the other end of the spring. Pull the tool in the direction of the trampoline frame until the spring head is lined up with the hole in the trampoline frame. Slide the spring end into the hole as you remove the tool.



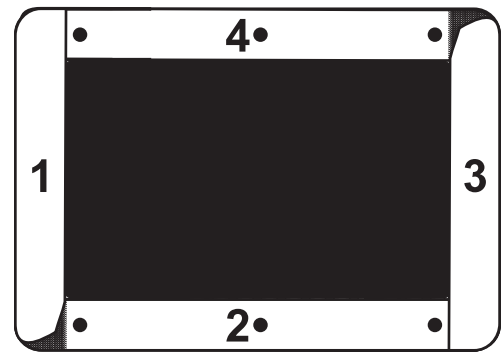
STEP 4 - Cover Pads Assembly

- The trampoline is at a stage close to completion with all the springs in place. Before using the Trampoline please attach the provided safety pads.

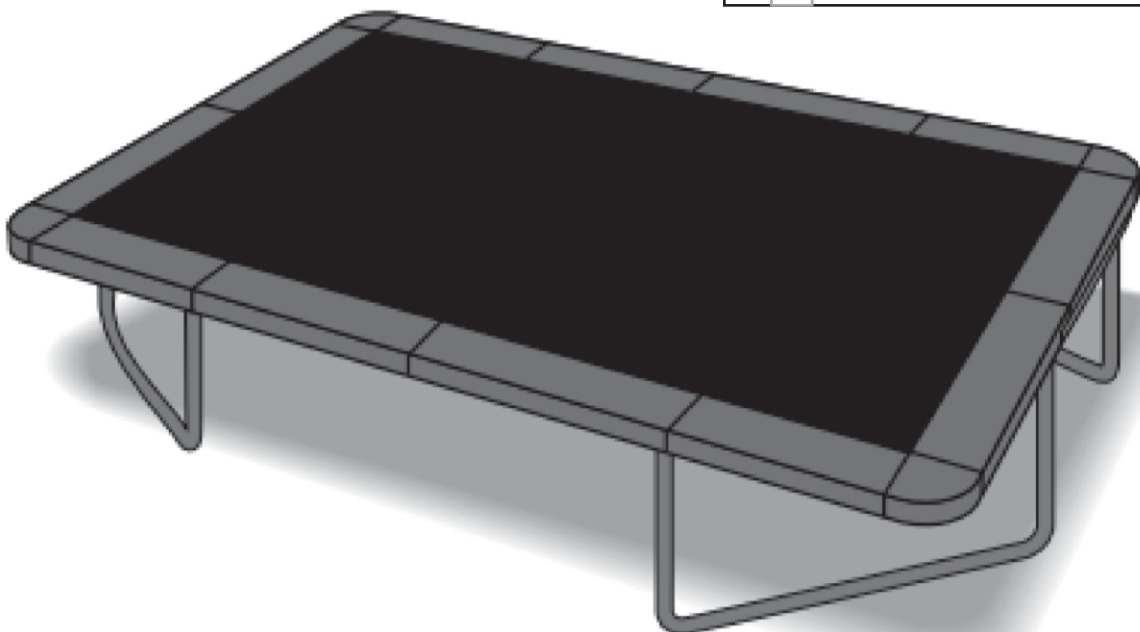
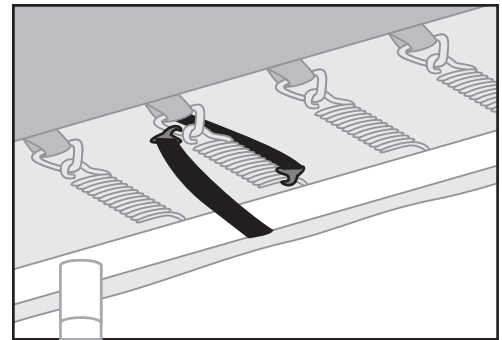
Step I: Layout 2 sides of the pad shown here and connect with the attached velcro strip.




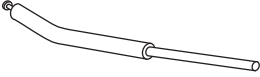
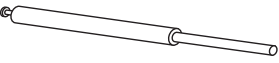
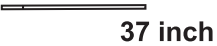




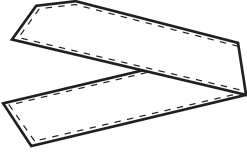
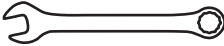



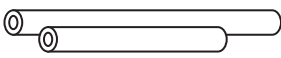
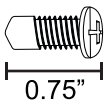
Step II: Layout the other 2 pads and connect with velcro.



Step III: Tie all the cover pad strings onto the top rail of the trampoline. The middle of the pad has a set of strings with two S shaped hooks at the end. Attach one S shaped hook to the springs of the mat, and the other S shaped hook to the V-rings of the mat. Attach the hooks from underneath the mat.



ENCLOSURE PARTS LIST

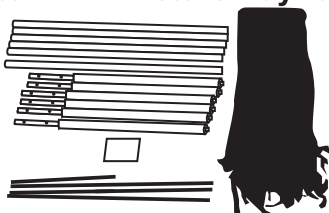
ITEM	PART IMAGE	MODEL	8FTx14FT	9FTx15FT
A		PLASTIC CAP WITH HOLE	8	8
B		UPPER POLE WITH FOAM	8	8
C		LOWER POLE WITH FOAM	8	8
D	D1  37 inch	FIBERGLASS RODS	12	
	D2  42.5 inch			4
	D3  40 inch			8
E		SAFETY ENCLOSURE NET	1	1
F		POLE SCREW	16	16
G		FOAM SLEEVES COVER	8	8
H		WRENCH	1	1
J		FIBER GLASS CORNERS	4	4
K		PUSH BUTTON	4	4
Z		BIG ROPE	1	1
		FOAM SLEEVES	8	8
P	 0.75"	POLE CAP SCREWS	8	8

Safety Enclosure Assembly

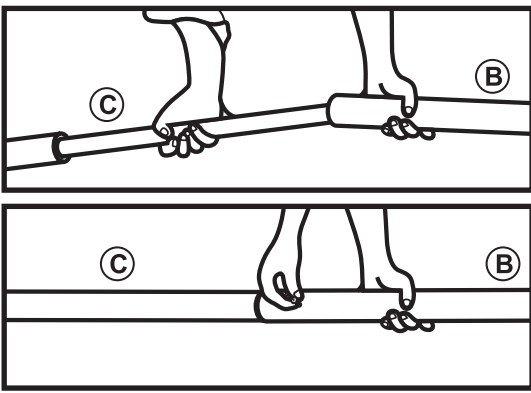
Refer to **PARTS LIST** for identification of parts.

Warning: Two adults in good physical condition are required for the following assembly. For your safety, you should wear proper shoes and clothing. Failure to follow these instructions and warnings may result in injury.

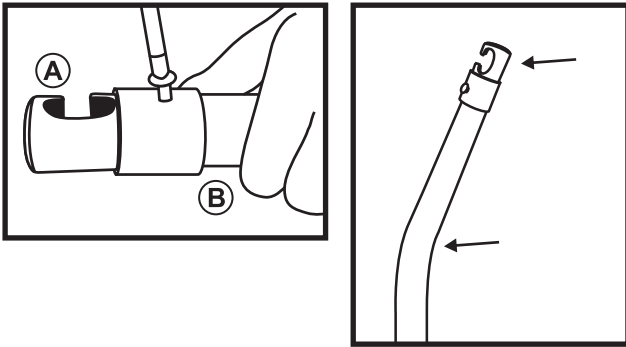
Note: Picture may vary slightly with the different trampoline models.



1. Lay out all parts prior to assembly. We recommend that two people carry out the assembly.

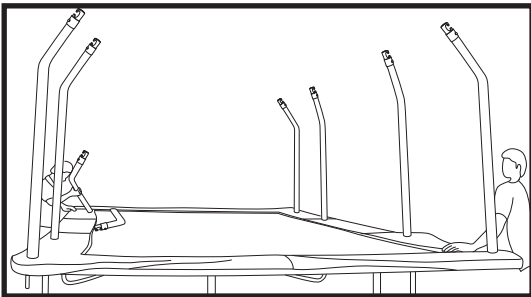


- Both ends of the upper pole have openings for screws, the end with the bigger hole is meant connect to the lower pole. Therefore insert the lower pole into the upper pole at the end of the upper pole where the screw opening is bigger. Then place a screw in the hole at the connection. Make sure the EPE foam is covering the poles.



- Connect the pole cap (A) on the top of upper pole (B). Repeat for each pole.

Refer to the picture to clearly see which way to attach the pole cap, the opening of the pole cap has to be on the same side as the outside bend of the upper pole.



- Cover all the poles with PVC sleeve (G)

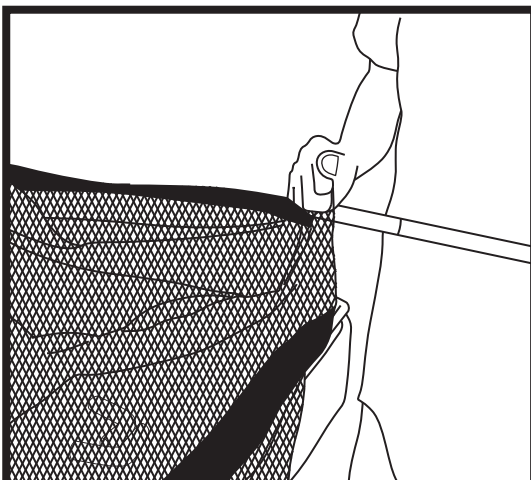
- Place the assembled poles with the opening of the pole caps facing away from the trampoline, and screw the poles into the trampoline frame with pole screws.

- Connect the fiber glass frame using 4 pcs. of fiber glass to make the long side, and 2 pcs. to make the short side. So all together there should be 2 pcs. for the short side and 2 pcs. for the long sides.



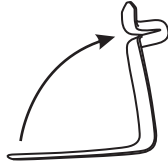
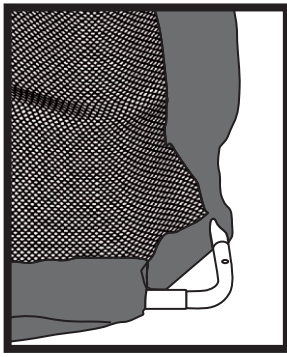
For 8ft x 14ft model use part number D-1 for both sides.

For 9ft x 15ft model use D-2 for short side and D-3 for long side.



- Insert the fiber glass into the channel at the top of the safety net. Long fiber glass for long side, short for short side; as explained in step 4.

Note: Make sure that the opening of the net (the zipper) is placed on the long side of the trampoline.

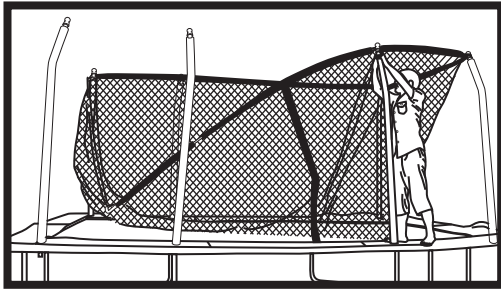


8. After inserting the fiber glass into the Enclosure Net both the long side and short side, connect the short side to the long side with the corners (J).

Note: This step should be done while the net is laid out on the trampoline mat, within the frame poles.

The push buttons need to be inserted into the corner pieces. Press the ends of the push button together and push it all the way to the end of the corner piece, making sure that the button pops out through the hole.

9. Connect the fiber glass to the top of the poles by clicking it into the pole caps. Do this step to all 6 poles.



SECURING THE BOTTOM OF THE NET

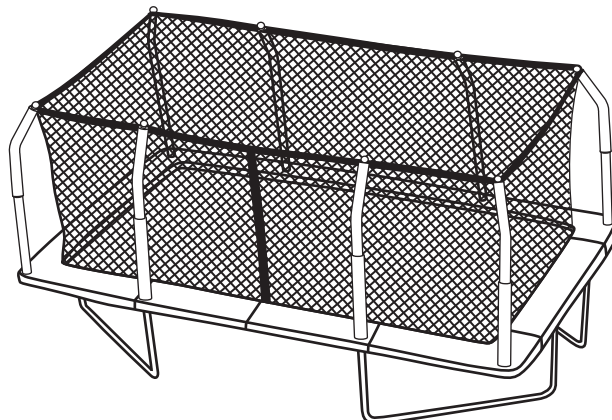
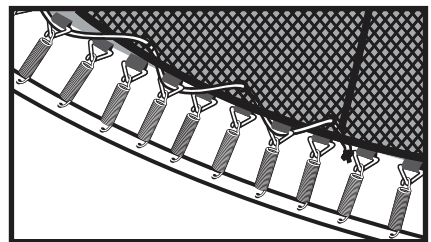
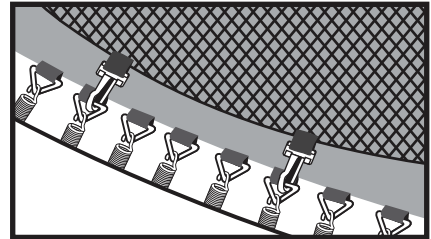
1. Connect the net to the V-rings of the trampoline mat using the attached clips, securing at regular intervals. This holds the net in place for you to complete the attachment with rope.

2. Secure one end of the rope by knotting it to the V-ring closest on one side to the trampoline entrance zipper.

3. Weave the rope through the net and every second V-ring successively, moving around the trampoline in the direction away from the entrance zipper.

4. When you complete the weaving and reach the other side of the entrance zipper, secure the other end of the rope also by knotting it to the V-ring closest to the entrance on that side.

5. Your trampoline safety net is now fully secured. Follow the safety checks in the Testing the Trampoline section before using the trampoline net.



TESTING THE TRAMPOLINE

After assembling the trampoline, it is important that you perform the following safety checks:

Trampoline Safety Checks:

- Using a screw driver, check if all the screws are tightly secured.
- Look under the trampoline and check all the springs are hooked securely to the frame and triangle rings.
- Move the trampoline around and check the sturdiness of the frame.
- Using your two hands, put your body weight on one section of the trampoline and release to check that the floor is even.
- Inspect the cover pads and check if they completely cover the springs and frame.
- Make sure the strings of the pads are tied securely.

Enclosure Net Safety Checks:

- Hold onto the safety net and shake it to check that all the enclosure poles are sturdy. Re-tighten any that seem loose.
- Check the safety net for any tears in the stitching or fabric.
- Check the enclosure net zipper and entrance hooks function properly.
- Check to see if all safety net enclosure hooks are attached to the triangle ring under the trampoline.

Once all the checks are performed and the trampolines has passed all the initial tests (above), then have one person test the trampoline by jumping on the centre continuously for 5 minutes. If the trampoline feels sturdy then your trampoline passes the test. Congratulations, you have completed the trampoline assembly! Remember to abide by all the safety rules. Have fun, play safe...

PLEASE NOTE:

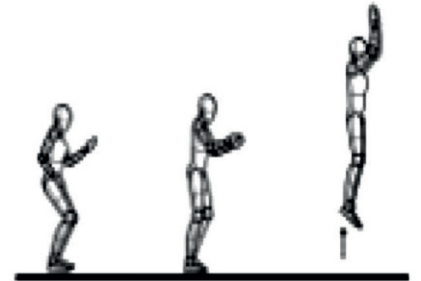
CERTAIN PARTS MAY HAVE TO BE REPLACED OVER TIME FROM YOUR SUPPLIER, DUE TO WEAR AND TEAR.

FUNDAMENTAL BOUNCES TECHNIQUES

All trampoline users are recommended to understand and perfect these fundamental bounces.

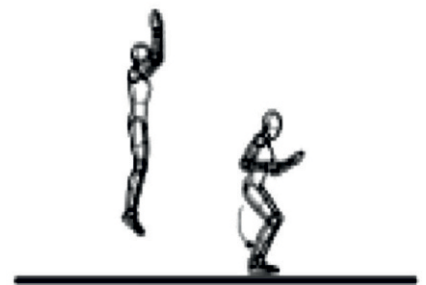
THE BASIC BOUNCE

- Start from a standing position, feet shoulder width apart with head and eyes on the mat.
- Swing your arms forward and up and around in a circular motion.
- Bring feet together while in mid-air and point toes downward.
- Keep feet shoulder width apart when landing on mat.



THE BREAKING MANEUVER

- Occasionally the user may lose control of their jump and bounce wildly. Performing the breaking maneuver will allow the user to regain control of the jump and their balance.
- Start with a basic bounce.
- As you land, bend your knees sharply and this will allow you to stop your jump.



THE HANDS AND KNEES BOUNCE

- Start with a low controlled basic bounce.
- Land on your hands and knees keeping your back straight.
- Emphasis should be directed at a good four-point landing, and not on jumping height.



KNEE BOUNCE

- Start with a low controlled basic bounce.
- Land on your knees keeping back straight, body erect and use your arms to maintain balance.
- Bounce back to the basic bounce position by swinging your arms up.



SEAT BOUNCE

- Land in a flat sitting position.
- Place hands on the mat beside your hips.
- Return to erect position by pushing with your hands.



Other Accessories :

Ladder	UBL3S-42-G
Ladder with Flat Steps	UBLBFS3-42
Trampoline Shoe Bag	UBSHB-3
Trampoline Anchor Kit (Set of 4)	UBHWD-AK-4
Deep Fastening Spiraled Anchor Kit - Set Of 4	UBHWD-AKB-4
Trampoline Spring Pull Tool (T-Hook)	UBHWD-TH
Upper bounce® Trampoline Jumping Skate	UB-TJB
Springs	UBHWD-SP-7-15
Economy Trampoline Weather Protection Cover, Fits for 9 X 15 FT. Rectangular Frames - Black	UBWCRTG-159-BK
44 Inch Trampoline Pole Foam sleeves, fits for 1.5" Diameter Pole - Set of 12 -Blue	UBFS44-1.5D-B-S12
44 Inch Trampoline Pole Foam sleeves, fits for 1.5" Diameter Pole - Set of 16 -Blue	UBFS44-1.5D-B-S16
44 Inch Trampoline Pole Foam sleeves, fits for 1.5" Diameter Pole - Set of 12 -Black	UBFS44-1.5D-BK-S12
44 Inch Trampoline Pole Foam sleeves, fits for 1.5" Diameter Pole - Set of 16 -Black	UBFS44-1.5D-BK-S16
Trampoline pole sleeve protector - set of 4 - blue	UBFPS-4
Trampoline pole sleeve protector - set of 6 - blue	UBFPS-6



Trampoline Replacement Parts

While we provide a large variety of trampolines, we also pride ourselves in the large selection of our trampoline replacement parts which are compatible with most trampolines regardless of their brand.

If you have difficulty finding the correct replacement part for your trampoline,

Please give us a call : **1-888-965-3331**
or email us at : **sales@upperbounce.com**

Our Customer Service Department staff are trained in the details of all trampolines and will help you find the right part to get you bouncing again.

We never forget our goal... **Get the Upper Bounce!**

Take
15% OFF

for any trampoline parts
purchased from us

USE CODE :
15OFFMANUAL