# STANDARD BED ASSEMBLY

### UPHOLSTERED SIDE RAILS HARDWARE





(6) 1" x 5/16" bolts

(6) 1<sup>1</sup>/4" washers

You will need:

- phillips screwdriver
- flat head screwdriver
- pliers

\*Open all hardware packets in both packages before starting assembly.

Wingbacks come with two additonal bolts/washers which are listed in the chart in Step 5.

### BED COMPONENTS



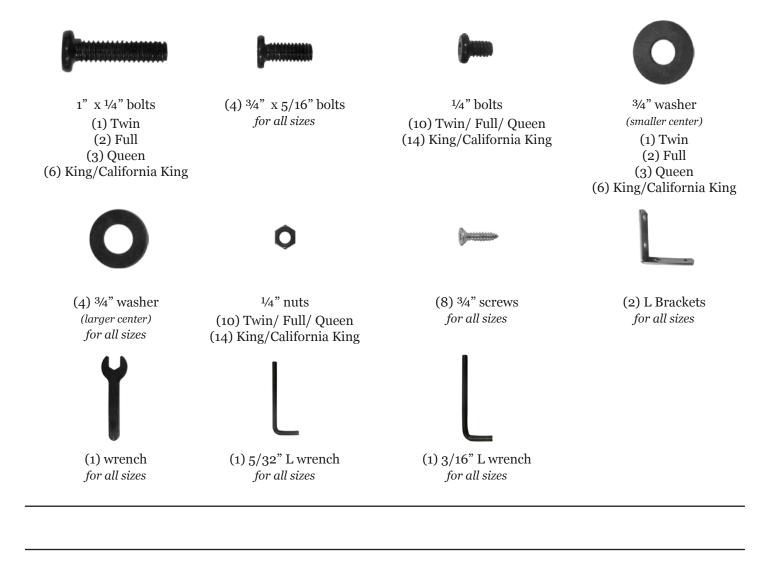


(4) corner brackets *for all sizes* 

(1) upholstered foot rail *for all sizes* 

(2) upholstered side rails *for all sizes* 

#### BED HARDWARE



LIMITED WARRANTY

LIMITE DE GARANTIA

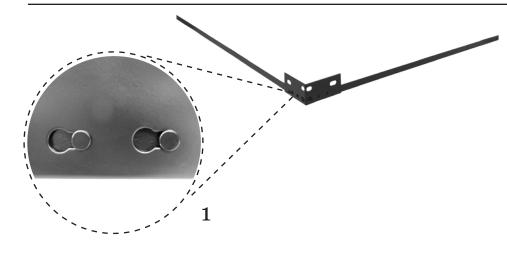
GARANTIE LIMITÉE

PLEASE DISPOSE OF PLASTIC BAG (S) AND POR FAVOR TIRAR BOLSA (S) Y CAJA (S) CARTON (S) RESPONSIBLY.

RESPONSABLEMENTE.

VEUILLEZ JETER LE OU LES SAC(S) EN PLASTIQUE ET BOÎTE(S) DE FAÇON RESPONSABLE.

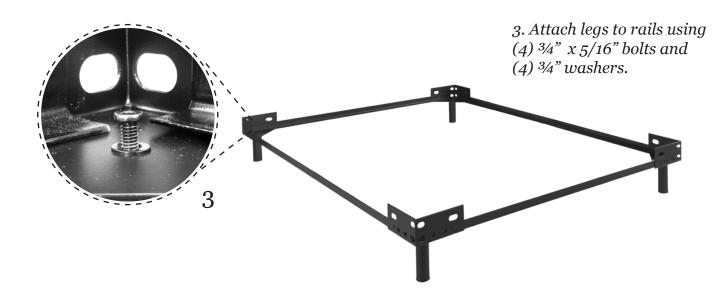
## Step 1



1. Attach side rail and end rail to corner bracket. Make sure to align holes and snap into thinner slot.

Continue this action until you have a rectangular frame.







 Attach each support bar using
1/4" bolts and (2) 1/4" nuts.
Make sure to attach the support bar underneath the bed frame.

Note:

Twin/ Full/ Queen = 1 support bar King/California King = 3 support bars

# 2. Attach each support leg to the bar using (1) 1" x <sup>1</sup>/<sub>4</sub>" bolts and (1) <sup>3</sup>/<sub>4</sub>" washer.

Note: Twin = 1 support leg Full = 2 support legs Queen = 3 support legs King/California King = 6 support legs. (2 legs for each support bar)

## Step 3

 Use (6) 1" x 5/16" bolts,
(6) 1 ¼" washers to attach rails to bed frame loosely. Screw in side rails before attaching the foot rail.

2. Push side rails towards foot rail, so that there is no gap.



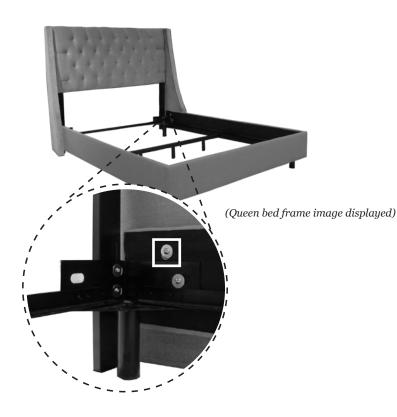


(Queen bed frame image displayed)

Connect assembled bed frame and rails to your headboard. Attach pieces using (4) 1" x ¼" bolts, (8) 1¼" washers\*, and (4) ¼" nuts. Proceed to Step 5 for Wingback beds, otherwise continue onto Step 6.

\* Use a washer on each side of the metal legs when attaching headboard to the bed frame.

## Step 5

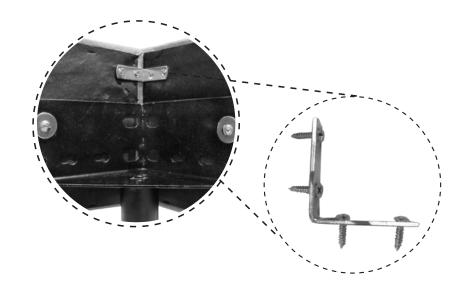


#### Only for Wingback beds:

Refer to chart to use assigned bolts and (2) 1 <sup>1</sup>/4" washers for the top hole (see image). Bolts are enclosed with headboard hardware. You might have to loosen the bolt/washer below it to align both holes properly.

Wingback Side Rail Bolt Chart	
Bolt Size	Wingback Series
2" x 5/16"	400, 410,100,100NB, 430, 450
2 <sup>1</sup> /2" x 5/16"	420, 2420,
3" x 5/16"	120, 150NB, 130, 2380, 930, 970
No bolt needed	140NB, 300, 300SL, 300NB, 320, 500, 500BN, 500NB, 510, 530NB, 170, 3710

## Step 6



With a phillips screwdriver, attach (2) L brackets and (8) ¾" self-tapping screws in the corners of the foot rail. This is needed to increase stability of upholstered rails.